ENGINE EXHAUST PARTICLE MEASUREMENT SYSTEM

3095 (3098 PTT PLUS 3090 EEPS™)

Measuring the transient response of new engine designs with advanced emission control devices can now be done seamlessly and accurately from a single user interface. The Model 3095 Engine Exhaust Particle Measurement System provides accurate dynamic dilution control and measures the size distribution of engine exhaust particle emissions from 5.6 to 560nm in 32 channels with the fastest system time resolution available (10 Hz).



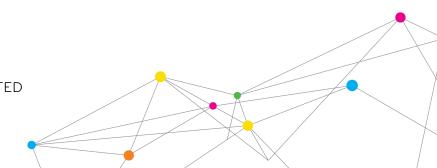
Applications

- + Sub-23nm solid particle emissions for post Euro 6 engines
- + Cold start engine emissions in Gasoline Direct Injection (GDI) engines
- + Exhaust after-treatment (DPF or GPF) characterization. Pre-DFF/GPF sampling with optional Pressure Reducing Module (PN 3098-PR)
- + Non-exhaust nanoparticle emissions (brake and tire wear)
- + Measurement of non-volatile PM emissions from aircraft turbine engines
- + Non-road mobile machinery emissions

Features and Benefits

- + Robust dilution design: porous tube diluters without moving parts to wear out or small orifices to clog
- + PMP-type (hot dilution-catalytic stripper-cold dilution) sample conditioning at ambient pressure for measurement of solid particles at 10Hz
- + Low thermophoretic and diffusional losses that are corrected for in the measured size distribution
- + Low cost of ownership with swappable flow controller module (only flow control module needs to be calibrated annually)
- + AK-serial command protocol for integration in test cell systems with host controller
- + Reliable and accurate dilution performance: well controlled/stable/ accurate dynamic dilution ratio
- + Easy to use: Integrated control of PTT diluter and EEPS spectrometer from single user interface

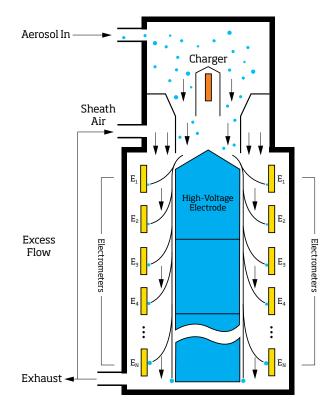




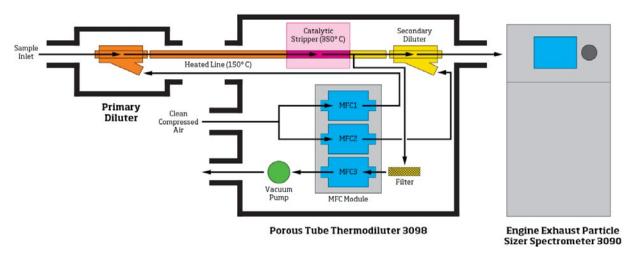
Based on more than 15 years of experience in the characterization of transient particle size distributions from internal combustion engines, TSI has combined the well-known 3090 Engine Exhaust Particle Sizer (EEPS™) with the 3098 Porous Tube Thermodiluter, to work as one integrated system known as the 3095 Engine Exhaust Particle Measurement system. The new 3095 system addresses the industry's need for robust and repeatable measurements that are in excellent agreement with PMP-compliant measurement instruments. This is achieved by an integrated sample conditioning system consisting of two porous tube diluters and a volatile particle remover with full characterization and integration of the particle size dependent losses from the point of sampling to the EEPS spectrometer. Based on the emerging requirements to measure particles below 23 nm in diameter, the system has been optimized to substantially reduce particle losses. It can either be addressed through the user friendly EEPS-Software that has been extended to fully control the complete system, or it can be integrated in the test bench host system through AK-protocol. In both cases, the full time resolution of 10 Hz is provided. The sampling system provides full control, whether the point of sampling is at 500°C, and up to 3 bar or at ambient temperature and pressure. Ease of use and simple maintenance were the main drivers during instrument development in order to offer maximum up-time for measurements, and minimum time for preventive maintenance. Two porous tube diluters in combination with a catalytic stripper allow the user to select a dilution ratio from as low as 10:1 to as high as 500:1 with well-defined low particle losses. The diluters do not have any moving parts and have very low particle losses thanks to the clean air wall flow. The clean dilution air is supplied by high-accuracy mass flow controllers that are referenced to each other by a patent pending, proprietary mirroring technique.

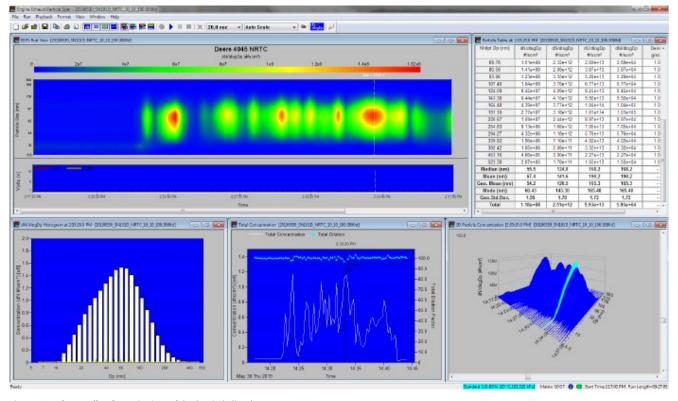
A heated sample line supplied with the system transports the exhaust sample from the primary diluter to the catalytic stripper. A high total penetration of more than 40%, even at particle sizes below 10 nm, result in very accurate size distribution measurements without post-data processing over the full particle size range from 5.6 nm to 560 nm, and over the full concentration range from > 10,000#/cm³ to < 1×10^9 #/cm³.

Characterize Particle Emissions in Real-Time

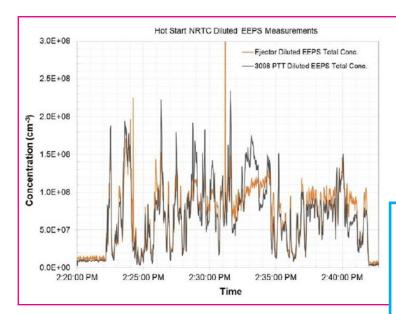


Flow schematic for 3090 EEPS™ Spectrometer





The EEPS $^{\rm IM}$ software offers five main views of the data including the measured dilution ratio in real time



Measurements of diesel engine exhaust during a hot start of a transient cycle comparing the 3095 Particle Measurement System with a conventional ejector dilution system and the EEPS $^{\rm TM}$ spectrometer

	Set Point	Process Value	
Primary Dilution Factor	10.0	9.0	
Secondary Dilution Factor	5.0	4.8	
Total Dilution Factor	50.0	43.7	
Primary Diluted Sample	150	150	(°C)
Catalytic Stripper	350	352	(°C)
Dilution Factor Method			
Method: Standard flo	ow	•	

User defined operation parameters for 3098 PTT $\,$

TO ORDER

Engine Exhaust Particle Measurement System

Specify Description

3095S Engine Exhaust Particle Measurement System,

w/2.5m sample line

3095M Engine Exhaust Particle Measurement System,

w/4.0m sample line

3095L Engine Exhaust Particle Measurement System,

w/6.0m sample line

Optional System Accessories

Specify Description

3074B Filtered Air Supply

3098-KIT Accessory Kit for Model 3095 (filters)

3098-PR Pressure Reducing Module

3098-MFC Mass Flow Control Module (3 MFCs)

3098-2.5MHSL Heated Sample Line, 2.5m 3098-4.0MHSL Heated Sample Line, 4.0m 3098-6.0MHSL Heated Sample Line, 6.0m

Computer must be purchased separately

SPECIFICATIONS

ENGINE EXHAUST PARTICLE MEASUREMENT SYSTEM MODEL 3095 (3098 PTT PLUS 3090 EEPS™)

Operating Features

Particle Size Range Particle Size Resolution Particle Concentration

Range

Particle Penetration

Charger Mode

of Operation

Inlet Cyclone 50% Cutpoint

Time Resolution Response Time

Flow Rates PTT diluter

EEPS Sample Flow

EEPS Sheath Air Dilution Ratio Range Volatile Particle Remover

Heated Sample Line Temperature

Raw Gas

Temperature Range **EEPS Inlet**

Sample Temperature Sample Inlet

Differential Pressure

Operating Temperature Storage Temperature Atmospheric Pressure

Humidity

5.6 to 560 nm

16 channels per decade (32 total)

Up to 1×10^9 P/cc at inlet of primary diluter with 500:1 dilution ratio Size dependent penetration determined experimentally from 5.6nm to 560nm

for the complete system at nominal operating conditions (heated sample line at 150 °C and catalytic stripper at 350 °C). Particle penetration correction applied to EEPS spectrometer size distribution.

Unipolar diffusion charger with current control

1 µm 10 size distributions/sec

<1.8 sec T10 to T90 (complete system; response time based on total number concentration response)

0.25 to 5 L/min (determined by dilution ratio and

temperature/pressure conditions) 10 L/min

10:1 to 500:1 Catalytic Stripper with >99% removal

at 30nm with tetracontane aerosol

OFF to 200 °C (default is 150 °C) **Environmental Conditions**

> 0 to 500 °C (consult with factory for higher temperatures)

10 to 50 °C

40 L/min

+100 to -80 mbar without pressure reducing accessory < 3 bar with optional pressure

reducing module 0 to 40 °C -20 to 50 °C

70 to 103 kPa (700 to 1034 mbar) 0 to 90% RH (non-condensing)

Communications

User Interface Rotary knob and display (limited functionality) EEPS software (full control of measurement system, PTT diluter

and EEPS spectrometer)

Front Panel Display 6.4-inch, color, VGA LCD

Computer Requirements Pentium® 4 processor, 2 GHz speed

or better, > 512 MB RAM

Operating System

Required Microsoft Windows 10 (32-bit or 64-bit)

operating system

Communications 9-pin RS-232 PTT diluter to

EEPS spectrometer

9-pin RS-232 from PTT to USB (TSI Software - Laptop)

AK-Protocol via Ethernet (to PTT diluter)

Electrical Features

EEPS Analog Input Two analog input channels, 0 to 10 V **EEPS Analog Output**

Four user-configurable analog outputs (see Application Note EEPS-001

for details)

Two trigger input channels, potential **EEPS Trigger Input**

free contact closure or 3.3 V pulled to GND Trigger output channel, potential-free

contact closure

Physical Features

EEPS Trigger Output

PTT Dimensions $(H \times W \times D)$

EEPS Dimensions $(H \times W \times D)$

 $70.4 \times 34.3 \times 43.9 \text{ cm}$ PTT weight 140 kg (308 lb) **EEPS Weight** 32 kg (70 lb)

Sample Inlet 1/4-in for raw undiluted gas; 3/8-in

OD for EEPS inlet 3/8-in OD

Exhaust/Outlet

EEPS PTT

Power Requirements 100 to 240 VAC, 50/60 Hz, 250W 100-120 VAC, 50/60Hz or 200-240 VAC, 50/60Hz; <1500W

 $165 \times 55 \times 82 \text{ cm (at base)}$

Dilution Air Supply

Requirements

Dry Air or N₂ @ 80 psi and 25 °C; ~30 SLPM; dew point < 0 °C

Specifications reflect typical performance and are subject to change without notice

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