

Hydronic Manometer

Model HM685



Owner's Manual

P/N 6006820, Revision H
October 2024



Start Seeing the Benefits of Registering Today!

Thank you for your TSI® instrument purchase. Occasionally, TSI® releases information on software updates, product enhancements and new products. By registering your instrument, TSI® will be able to send this important information to you.

<http://register.tsi.com>

As part of the registration process, you will be asked for your comments on TSI products and services. TSI's customer feedback program gives customers like you a way to tell us how we are doing.

Hydronic Manometer

Model HM685



Owner's Manual

SHIP TO/MAIL TO:

TSI Incorporated
500 Cardigan Road
Shoreview, MN 55126-3996
USA

U.S.

Technical Support:

(800) 680-1220/(651) 490-2860

Fax:

(651) 490-3824

E-mail address:

answers@tsi.com

Website:

<http://www.tsi.com>

**INTERNATIONAL
Technical Support:**

(001 651) 490-2811

Fax:

(001 651) 490-3824

Manual History

The following is a manual history of the Hydronic Manometer Model HM685 Owner's Manual (P/N 6006820).

Revision	Date
A	May 2013
B	January 2014
C	June 2015
D	February 2016
E	February 2017
F	March 2022
G	July 2023
H	October 2024

Warranty

Part Number	6006820 / Revision H / October 2024
Copyright	©TSI Incorporated / 2013–2024 / All rights reserved.
Address	TSI Incorporated / 500 Cardigan Road / Shoreview, MN 55126 / USA
Fax No.	651-490-3824
E-mail Address	answers@tsi.com
Limitation of Warranty and Liability (effective May 2024)	<p>(For country-specific terms and conditions outside of the USA, please visit www.tsi.com.)</p> <p>Seller warrants the goods, excluding software, sold hereunder, under normal use and service as described in the operator's manual (version published at the time of sale), to be free from defects in workmanship and material for the longer period of either 24 months or the length of time specified in the operator's manual/warranty statement provided with the goods or made available electronically (version published at the time of sale), , from the date of shipment to the customer. This warranty period is inclusive of any statutory warranty. This limited warranty is subject to the following exclusions and exceptions:</p> <ol style="list-style-type: none">Hot-wire or hot-film sensors used with research anemometers, and certain other components when indicated in specifications, are warranted for 90 days from the date of shipment;Pumps are warranted for one year or 3000 hours; whichever comes first;Parts repaired or replaced as a result of repair services are warranted to be free from defects in workmanship and material, under normal use, for 90 days from the date of shipment;Seller does not provide any warranty on finished goods manufactured by others or on any fuses, batteries or other consumable materials. Only the original manufacturer's warranty applies;This warranty does not cover calibration requirements, and Seller warrants only that the goods are properly calibrated at the time of its manufacture. Goods returned for calibration are not covered by this warranty;This warranty is VOID if the goods are opened by anyone other than a factory authorized service center with the one exception where requirements set forth in the operator's manual (version published at the time of sale) allow an operator to replace consumables or perform recommended cleaning;This warranty is VOID if the goods have been misused, neglected, subjected to accidental or intentional damage, or is not properly installed, maintained, or cleaned according to the requirements of the operator's manual (version published at the time of sale).. Unless specifically authorized in a separate writing by Seller, Seller makes no warranty with respect to, and shall have no liability in connection with, goods which are incorporated into other products or equipment, or which are modified by any person other than Seller.New parts or components purchased are warranted to be free from defects in workmanship and material, under normal use, for 90 days from the date of shipment.

The foregoing is **IN LIEU OF** all other warranties and is subject to the **LIMITATIONS** stated herein. **NO OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR PARTICULAR PURPOSE OR MERCHANTABILITY IS MADE. WITH RESPECT TO SELLER'S BREACH OF THE IMPLIED WARRANTY AGAINST INFRINGEMENT, SAID WARRANTY IS LIMITED TO CLAIMS OF DIRECT INFRINGEMENT AND EXCLUDES CLAIMS OF CONTRIBUTORY OR INDUCED INFRINGEMENTS.**

BUYER'S EXCLUSIVE REMEDY SHALL BE THE RETURN OF THE PURCHASE PRICE DISCOUNTED FOR REASONABLE WEAR AND TEAR OR AT SELLER'S OPTION REPLACEMENT OF THE GOODS WITH NON-INFRINGEMENT GOODS.

TO THE EXTENT PERMITTED BY LAW, THE EXCLUSIVE REMEDY OF THE USER OR BUYER, AND THE LIMIT OF SELLER'S LIABILITY FOR ANY AND ALL LOSSES, INJURIES, OR DAMAGES CONCERNING THE GOODS (INCLUDING CLAIMS BASED ON CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) SHALL BE THE RETURN OF GOODS TO SELLER AND THE REFUND OF THE PURCHASE PRICE, OR, AT THE OPTION OF SELLER, THE REPAIR OR REPLACEMENT OF THE GOODS. IN THE CASE OF SOFTWARE, SELLER WILL REPAIR OR REPLACE DEFECTIVE SOFTWARE OR IF UNABLE TO DO SO, WILL REFUND THE PURCHASE PRICE OF THE SOFTWARE. **IN NO EVENT SHALL SELLER BE LIABLE FOR LOST PROFITS, BUSINESS INTERRUPTION, OR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR INCIDENTAL DAMAGES.** SELLER SHALL NOT BE RESPONSIBLE FOR INSTALLATION, DISMANTLING OR REINSTALLATION COSTS OR CHARGES. No Action, regardless of form, may be brought against Seller more than 12 months after a cause of action has accrued. The goods returned under warranty to Seller's factory shall be at Buyer's risk of loss, and will be returned, if at all, at Seller's risk of loss.

Buyer and all users are deemed to have accepted this LIMITATION OF WARRANTY AND LIABILITY, which contains the complete and exclusive limited warranty of Seller. This LIMITATION OF WARRANTY AND LIABILITY may not be amended, modified or its terms waived, except by writing signed by an Officer of Seller.

Trademarks

TSI and the TSI logo are registered trademark of TSI Incorporated in the United States and may be protected under other country's trademark registrations. Microsoft, Excel, Windows, and Vista are registered trademarks of Microsoft Corporation.

Contents

Manual History	ii
Warranty	iii
About This Manual	ix
Formatting and Typography	ix
Technical Assistance—Help!	ix
Safety Information	xi
Labels	xi
Description of Caution/Warning Symbols	xii
Caution	xii
Warning	xii
Caution or Warning Symbols	xii
CHAPTER 1 Introduction	1-1
Instrument Description	1-2
Unpacking	1-3
CHAPTER 2 Getting Started	2-1
Keypad	2-1
Powering the Instrument	2-2
Using the AC Adapter	2-2
Battery Installation	2-2
Battery Charging	2-4
Instrument Start-up	2-5
Zeroing the Manometer	2-5
Zeroing the Gauge Pressure Sensor	2-5
Zeroing the Differential Pressure Sensor	2-6
Connecting the Manometer to the Test Points	2-7
Attaching the Hoses to the Manometer	2-7
Bleeding the Entrained Air	2-7
Attaching the Hoses to the Test Points	2-8
Performing Pressure Measurements	2-8
Accessing the Pressure Measurement Screen	2-8
Pressure Measurement Screen	2-8
Continuous Pressure Measurements	2-9
Discrete Pressure Measurements	2-9
Performing Flow Measurements	2-10
Accessing the Flow Measurement Screen	2-10
Flow Measurement Screen	2-10
Continuous Flow Measurements	2-11
Discrete Flow Measurements	2-11

Performing Temperature Measurements	2-11
Connecting the Temperature Probe	2-11
Setting Units of Measure.....	2-12
Storing Discrete Measurements.....	2-12
Disconnecting the Manometer from the Test Points.....	2-13
CHAPTER 3 Main Menu.....	3-1
Zero Gauge Pressure.....	3-1
Flow Setup	3-2
Select Cv/Kv Factor	3-2
Select Factor Type.....	3-3
Enter Cv/Kv Value	3-3
Edit Cv/Kv Name	3-4
Temporary Adjustments to the Cv (Kv) Value	3-4
Select Fluid	3-5
CHAPTER 4 Data Logging	4-1
Menu	4-1
Log Mode	4-1
Log Settings	4-2
Choose Test	4-3
Name Test.....	4-3
View Data	4-4
Choose Test	4-4
View Stats.....	4-4
View Samples	4-4
Delete Data	4-5
% Memory	4-6
CHAPTER 5 Calculations Menu	5-1
Brake Power.....	5-1
Inputs	5-2
Heat Flow	5-4
Inputs	5-4
Calculating Cv/Kv.....	5-6
Inputs	5-7
Output	5-8
Pump Law Impeller Diameter.....	5-8
Inputs	5-9
Output	5-10
Pump Law Delta P	5-10
Inputs	5-11
Output	5-12
Pump Law Brake Power.....	5-12
Inputs	5-12
Output	5-13
CHAPTER 6 Settings Menu.....	6-1
Beeper.....	6-2
Select Units	6-2
Differential Pressure and Gauge Pressure	6-3
Flow.....	6-3

Temperature.....	6-4
Time Constant.....	6-4
Contrast.....	6-5
Set Time.....	6-5
Set Date.....	6-6
Time Format.....	6-6
Date Format.....	6-7
Number Format.....	6-7
Backlight.....	6-8
Auto Off.....	6-8
CHAPTER 7 Calibration.....	7-1
Calibration Differential Pressure and Calibration Gauge Pressure.....	7-2
Calibration Temperature 1 and 2.....	7-3
Restore Factory Calibration.....	7-3
CHAPTER 8 Maintenance and Troubleshooting.....	8-1
Routine Maintenance.....	8-1
Draining the Hoses.....	8-1
Draining the Manometer Valve.....	8-1
In-Line Flow Restrictor.....	8-2
Cleaning the In-line Flow Restrictors.....	8-2
Cleaning the Instrument Housing.....	8-3
Calibration.....	8-3
Troubleshooting.....	8-3
Technical Contacts.....	8-5
APPENDIX A Specifications.....	A-1
APPENDIX B Compliance.....	B-1

(This page intentionally left blank)

About This Manual

This manual explains how to set up, operate, and maintain the TSI® Incorporated Hydronic Manometer Model HM685. Please read it thoroughly before using the instrument.

Formatting and Typography

- Step-by-step instructions are numbered: 1, 2, 3, etc., set flush-left against the inside margin.
- References to keys on the manometer and the instrument's displayed readout are represented in bold typeface. In addition to the different typeface, displayed messages appear in quotes.

Technical Assistance—Help!

For technical assistance or questions about the instrument or this manual, or if the HM685 Hydronic Manometer needs repair or recalibration, call Technical Support at (651) 490-2860 or (800) 680-1220.

(This page intentionally left blank)

Safety Information

Carefully read each of the following safety warnings prior to using the HM685 Hydronic Manometer.


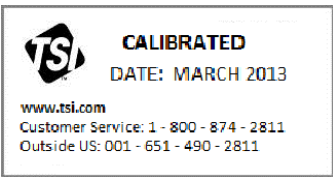

This section gives instructions to promote safe and proper handling of the HM658 Hydronic Manometer.

IMPORTANT NOTICE

There are no user-serviceable parts inside the instrument. Refer all repair and maintenance to a qualified factory-authorized technician. All maintenance and repair information in this manual is included for use by a qualified factory-authorized technician.

Labels

Identification and calibration labels are attached to the outside of the hydronic manometer housing.

<p>1. Serial number label (back panel)</p>	
<p>2. Calibration label (back panel)</p>	
<p>3. European symbol for non-disposable item. Item must be recycled.</p>	

Description of Caution/Warning Symbols

Appropriate caution/warning statements are used throughout the manual and on the instrument that require you to take cautionary measures when working with the instrument.

Caution



CAUTION
Failure to follow the procedures prescribed in this manual might result in irreparable equipment damage. Important information about the operation and maintenance of this instrument is included in this manual.




Warning



WARNING
Warning means that unsafe use of the instrument could result in serious injury to you or cause damage to the instrument. Follow the procedures prescribed.

Caution or Warning Symbols

The following symbols may accompany cautions and warnings to indicate the nature and consequences of hazards:

	Warns that uninsulated voltage within the instrument may have sufficient magnitude to cause electric shock. Therefore, it is dangerous to make contact with any part inside the instrument.
	Warns that the instrument is susceptible to electro-static dissipation (ESD) and ESD protection procedures should be followed to avoid damage.
	Indicates the connector is connected to earth ground and cabinet ground.

Carefully read each of the following safety warnings prior to using the HM685 Hydronic Manometer.



WARNINGS
<ul style="list-style-type: none"> ▪ NEVER use the HM685 Hydronic Manometer or accessories on potable water systems or other systems which may be used to convey fluids for human or animal consumption. ▪ NEVER charge non-rechargeable batteries by setting battery-type selection switch to NiMH when using alkaline or other non-rechargeable batteries. Fire, explosions, or other hazards may result.



CAUTIONS

- **NEVER** use the HM685 Hydronic Manometer to measure the pressure of volatile, flammable, or otherwise hazardous fluids or gasses. The instrument is not designed to be intrinsically safe, nor is it designed for use with caustic or corrosive chemicals.
- **NEVER** connect the HM685 Hydronic Manometer or accessories to systems which exceed the instrument's maximum pressure specification (300 psi; 2068 kPa).
- Observe proper safety precautions and wear appropriate personal protective equipment, including gloves and eyewear, when working on high pressure or high temperature systems. Ruptured or leaking lines pose a potential risk of serious personal injury.
- When using the HM685 Hydronic Manometer, verify all hose connections are secure prior to taking pressure measurements. Loose connections may result in the discharge of pressurized water or air, posing a potential risk of serious personal injury.
- Exercise caution when disconnecting the HM685 Hydronic Manometer from a pressurized system. Water or air discharged under pressure poses a potential risk of severe injury.
- Exercise caution in using the HM685 Hydronic Manometer near electrical equipment. Water spray associated with purging or disconnecting hoses presents a potential risk of damage to such equipment.
- Thoroughly drain and dry the HM685 Hydronic Manometer hoses and internal piping after each use. This will help in limiting the potential for growth of hazardous microorganisms.
- **NEVER** plug into the instrument any power supply other than the one provided with the instrument.
- **ALWAYS** make certain that the battery switch is in the correct position for the type of battery being used (Alkaline/NiMH). Failure to do so may result in Fire, Explosions or other hazard.
- **NEVER** use Alkaline and NiMH batteries together on the same instrument.
- **ALWAYS** use the hoses with the provided Flow Restrictor connected in line with the shut-off valves to prevent "Water Hammer." Water Hammer is a fast moving shock wave of pressure caused by sudden changes in the system such as a valve being opened or closed or a pump being turned on or off.

(This page intentionally left blank)

CHAPTER 1

Introduction

The HM685 Hydronic Manometer is an easy-to-use instrument designed for the accurate measurement of pressure and calculation of flow in non-potable water and air systems. Features of the manometer include the following:

- Single-function keys for ease of use
- Simultaneous measurement and display of High-side gauge and Differential pressure
- Calculation and display of Low-side gauge pressure
- Calculation and display of flow
- Data logging with calculated statistics
- Output port for downloading stored data to a computer
- User-selectable units of measure
- User-selectable time constant
- Easy-to-read, LCD with backlight
- Power supplied via AC adapter or batteries (alkaline or rechargeable NiMH)
- Internal NiMH battery charging
- Automatic power shutoff
- Splash-proof case
- Rugged carrying case for storage of meter, hoses, accessories, tools, and paperwork
- Two Temperature ports for simultaneous low and high side temperature measurements

Instrument Description

The HM685 Hydronic Manometer includes:

- Meter
- 4-inch temperature probe
- Hard carrying case
- (2) 6-foot (1.8 m) hoses with shut-off valves & filters
- (2) P/T gauge adapter probes
- (2) B&G readout probes
- (2) 1/4" Flare male x 1/4" male NPT fittings
- AC adapter
- (4) NiMH batteries
- Carrying strap
- Owner's manual
- NIST traceable certificate



Figure 1-1
HM685 Meter Description

Unpacking

As unpacking the instrument and accessories, check the components against the packing list. If any parts are missing or damaged, notify TSI® Incorporated immediately. Tables 1-1 and 1-2 list standard and optional components for the HM685 Hydronic Manometer.

Table 1-1
Standard Components

Item	Part No.
4 in. (10 cm) long, 0.125 in. (3.175 mm) dia. Temperature probe	801290
Carrying case	1319409
Blue and red hose kit with shut-off valves and flow restrictor	6006813
P/T gauge adapter probes (2)	632360004
B&G readout probes (2)	632360010
AC adapter	6009857
4 AA-size NiMH battery	1208048
Battery holder	1801206
Carrying strap	2913011
Owner's manual	6006820
USB Cable	1303754

Table 1-2
Optional Components

Item	Part No.
Accessory fittings kit (USA only)	HMFIT
4 in. (10 cm) long, 0.125 in. (3.175 mm) dia. Temperature probe	801290
External battery charger with (4) AA NiMH batteries (USA only)	801093

Please register your HM685 promptly through our website at <http://register.tsi.com>. Registration of your product allows us to notify you of product updates.



(This page intentionally left blank)

CHAPTER 2

Getting Started

Keypad

Each key and its function are described below.

▲▼	The ▲ and ▼ keys are used to navigate through menus or to select an item to change. When entering text, these keys change the highlighted letter/number.
◀▶	The ◀ and ▶ keys are used to change the selected item. When entering text, these keys move the cursor to the desired location in a left/right or up/down direction.
ESC	The ESC key returns to the previous screen or to cancel an operation without saving changes.
←	The ENTER key selects a menu item or accepts changes made within a menu item and returns to the previous screen. From either the Pressure or Flow Measurement screens, pressing the ENTER key accesses the Main Menu.
READ	Pressing the READ key initiates taking a time-averaged reading based on Log Mode and Log Settings. After taking the reading, the values are stored to memory (current Test ID) and displayed on screen for a period of four (4) seconds or until the READ key has been pressed again. The READ key also updates the calculations with current readings in the CALCULATIONS Menu. See Chapter 4 for more details on Data Logging and adjusting the log mode, sample interval and log settings.
	<p>Press the BACKLIGHT key to turn the display's backlighting on or off.</p> <div data-bbox="743 1377 1474 1423" style="background-color: #0070C0; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>Backlighting has a significant impact on battery life. Use backlighting only when working in areas where you cannot read the display with existing light.</p>
DATA	Press the DATA key from either the Pressure or Flow Measurement screens to access the Data Logging Menu.
PRESS	Press the PRESS key from the Flow Measurement screen to access the Pressure Measurement screen.
	Press the ⏻ key to turn the HM685 Hydronic Manometer on or off.

CALC	Pressing the CALC key from either the Pressure or Flow Measurement screens provides access to the Calculations Menu.
FLOW	Pressing the FLOW key from the Pressure Measurement screen provides access to the Flow Measurement screen.

Powering the Instrument

The HM685 Hydronic Manometer is equipped to be powered either by four (4) AA-size batteries (alkaline or rechargeable NiMH) or the AC adapter.

Using the AC Adapter

The AC adapter allows the HM685 Hydronic Manometer to power from a standard AC wall outlet. When using the AC adapter, the batteries (if installed) are bypassed. The AC adapter also charges the NiMH type batteries (if installed) in the unit.

NOTICE

With the battery-type selection switch set to NiMH, the manometer will initiate charging the batteries whenever the AC adapter is connected.



CAUTIONS

- **Only use TSI® P/N 6009857, the AC adapter supplied with the instrument, when powering the HM685 Hydronic Manometer externally. DO NOT** connect the AC adapter or car adapter provided with the battery optional charger (801093) or any other AC adapter to the HM675/685. Using any other power cable or power supply may cause damage to the device and void the warranty.
- **NEVER** plug into the instrument any power supply other than the one provided with the instrument.



WARNING

NEVER charge non-rechargeable batteries by setting battery-type selection switch to NiMH with alkaline or other non-rechargeable batteries. Fire, explosions, or other hazards may result.

Battery Installation

To install/replace the batteries:

1. Turn the manometer off and locate the battery cover on the back of the unit.
2. Loosen the screw on the battery compartment cover and lift to remove.
3. Remove the battery holder. Tapping the backside of the meter against your hand may assist in removing the battery holder.

4. Remove the old batteries and replace with fresh batteries (alkaline or rechargeable NiMH). Ensure that the batteries are correctly oriented within the battery holder.
5. Set the battery-type selection switch to indicate the type of batteries to be used (alkaline or rechargeable NiMH).

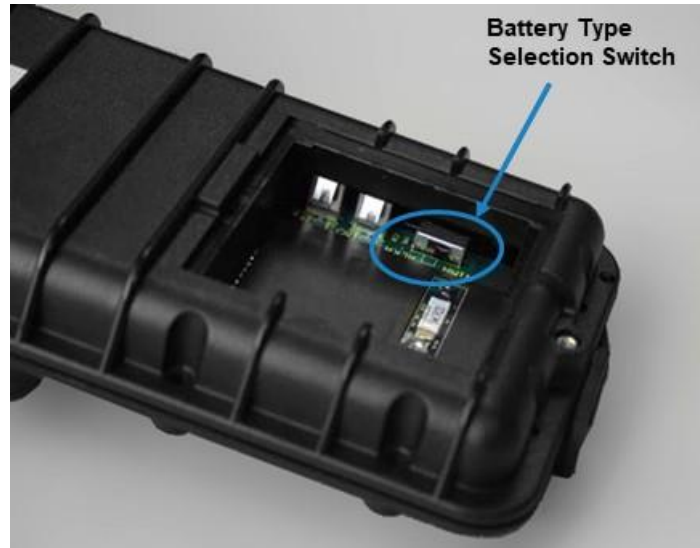


Figure 2-1
Location of Battery-Type Selection Switch



WARNING

DO NOT use Lithium batteries in this instrument. Fire, explosions, or other hazards may result.



CAUTIONS

- **NEVER** use Alkaline and NiMH batteries together on the same instrument.
- **ALWAYS** make certain that the battery switch is in the correct position for the type of battery being used (Alkaline/NiMH). Failure to do so may result in Fire, Explosions, or other hazard.

6. Reinstall the battery holder. Ensure the battery holder orientation is such that its terminals make contact with the spring contacts within the battery compartment.
7. Replace the battery compartment cover.

NOTICES

- The NiMH batteries included with the instrument may require recharging prior to first use.
- Fully charged batteries should enable the instrument to operate for a period of at least twelve (12) hours
- Setting the battery-type selection switch properly will prevent unwanted charging of non-rechargeable alkaline batteries and provide charging of NiMH batteries when the AC adapter is connected.
- A battery charge life remaining indicator is shown on the display whenever the manometer is powered by batteries, and turned on.
- When using NiMH batteries, the indicator of battery charge life remaining will not be accurate due to their inherent non-linear voltage drop with power use.
- Due to the danger of battery leakage, remove batteries from the battery compartment prior to storage.
- **NEVER** mix battery types.
- For maximum battery life, ensure backlight is “off” when not needed.

Battery Charging



WARNING

DO NOT use Lithium batteries in this instrument. Fire, explosions, or other hazards may result.



CAUTIONS

- **NEVER** plug into the instrument any power supply other than the one provided with the instrument.
- **ALWAYS** make certain that the battery switch is in the correct position for the type of battery being used (Alkaline/NiMH). Failure to do so may result in Fire, Explosions or other hazard.
- **NEVER** use Alkaline and NiMH batteries together on the same instrument.

The HM685 Hydronic Manometer allows for internal charging of AA-size type NiMH (only) batteries. Charging of the batteries is initiated as follows:

1. Turn the manometer off and locate the battery cover on the back of the unit.
2. Loosen the screw on the battery compartment cover and lift to remove.
3. Remove the battery holder. Tapping the backside of the meter against your hand may help in removing the battery holder.
4. Verify the batteries installed are rechargeable type NiMH.
5. Set the battery-type selection switch to NiMH.

6. Reinstall the battery holder. Ensure the battery holder orientation is such that its terminals make contact with the spring contacts within the battery compartment.
7. Replace the battery compartment cover.
8. Plug in the AC adapter.

NOTICES

- Full charge of the batteries is achieved within four (4) hours.
- Fully charged batteries should enable the instrument to operate for a period of at least twelve (12) hours.
- The manometer is fully operational while charging batteries.
- **NEVER** attempt to charge battery types other than AA-size rechargeable NiMH.
- For maximum battery life, ensure the backlight is “off” when not needed.
- **NEVER** mix battery types.
- NiMH batteries should only be charged at room temperature. Starting with batteries that are too cold or too warm can cause the charge cycle to terminate early.

Instrument Start-up

Upon turning the HM685 Hydronic Manometer on, the meter engages in a brief self-check while displaying the serial number, model number, and revision of the instrument being used. While completing the self-check, you are given the option to zero the gauge pressure sensor or skip the zero process prior to proceeding to the Pressure Measurement Screen.

Zeroing the Manometer

The HM685 Hydronic Manometer is equipped with both a gauge and differential pressure sensor, allowing for simultaneous measurement and display of High-side gauge, Low-side gauge and Differential pressure. The gauge and differential pressure sensors are zeroed independently of one another.

Zeroing the Gauge Pressure Sensor

To ensure the most accurate gauge pressure (**High P**) measurements, the HM685 gauge pressure sensor should be zeroed prior to taking readings on each new system. When not in the instrument start-up sequence, the gauge pressure sensor is zeroed as follows:

1. Enter the Main Menu by pressing the **ENTER (↵)** key.
2. Select **Zero Gauge Pressure**.

3. Follow the on-screen instruction to complete the gauge pressure sensor zeroing process.
4. Allow the manometer to stand undisturbed for five (5) seconds until the zero gauge pressure sensor function has completed.

NOTICES

- Zeroing the gauge pressure sensor requires you to disconnect the High pressure (red) hose; as such it is often most convenient to zero the gauge pressure sensor as part of the start-up sequence (i.e., before hoses have been connected).
- The zero offset of the gauge pressure sensor is sensitive to temperature changes. If moving the manometer between areas of extreme temperature difference, it is best to allow the meter to settle to the new temperature prior to zeroing.

Zeroing the Differential Pressure Sensor

To ensure the most accurate differential pressure (**dP**) measurements and calculated flow (**Flow**) values, the HM685 differential pressure sensor should be zeroed prior to taking readings on each new system. The differential pressure sensor is zeroed as follows:

1. Go to the **Measurement Screen**.
2. Turn the valve handle on the manometer to the **BYPASS** position.
3. The instrument will automatically zero the differential pressure sensor. Follow the on-screen instructions and return the knob to **MEASURE** once this is done.

NOTICES

- Any pressures applied to the hoses will not affect the **dP** zeroing function. This feature allows for successful zeroing of the differential pressure sensor while maintaining connections to the system under test.
- Zeroing of the differential pressure sensor is initiated any time the valve handle has been turned to the **BYPASS** position while in the Pressure or Flow Measurement screens. This feature allows for successful zeroing of the differential pressure sensor while entrained air is being purged from the hoses.
- The zero offset of the differential pressure sensor is sensitive to temperature changes. If moving the manometer between areas with extreme temperature difference, it is best to allow the meter to settle to the new temperature prior to zeroing.

Connecting the Manometer to the Test Points

Attaching the Hoses to the Manometer

1. Connect the straight female flare fitting on the High pressure (red) hose to the male fitting on the top of the manometer marked with a plus (+) sign.
2. Connect the straight female flare fitting on the Low pressure (blue) hose to the male fitting on the top of the manometer marked with a minus(-) sign.

Bleeding the Entrained Air

To ensure the most accurate pressure measurements, all entrained air within the hoses should be purged as follows:

1. Turn the shut-off ball valve on both the High and Low pressure hoses to the closed position.
2. Turn the valve handle on the manometer to the **MEASURE** position.
3. Using an appropriate fitting, connect the open end of the High pressure (red) hose to the test point with the higher line pressure.
4. Attach the appropriate fitting to the open end of the Low pressure (blue) hose.
5. To ensure all the air is bled from the hoses, hold the open end of the Low pressure (blue) hose in an upright position over a suitable receptacle or near a drain.
6. Turn the shut-off ball valve on both the High and Low pressure hoses to the open position.
7. Turn the valve handle on the manometer to the **BYPASS** position to allow the liquid flow to displace the entrained air.

NOTICE

Zeroing of the differential pressure sensor is initiated any time the valve handle has been turned to the **BYPASS** position while in the Pressure or Flow Measurement screens. This feature allows for successful zeroing of the differential pressure sensor while entrained air is being purged from the hoses.

8. Once the liquid is flowing steadily from the Low pressure (blue) hose, turn the valve handle on the manometer to the **MEASURE** position.

NOTICE

The time to fully prime the hose with fluid may take up to one minute depending on the line pressure. Higher line pressure will reduce the bleed time.

Attaching the Hoses to the Test Points

1. As indicated previously, use an appropriate fitting to connect the open end of the High pressure (red) hose to the test point with the higher line pressure.
2. Using an appropriate fitting, connect the open end of the Low pressure (blue) hose to the test point with the lower line pressure.

NOTICE

If the hoses are connected in the inverse orientation (i.e., High pressure (red) hose to the lower line pressure), the displayed High-side gauge pressure (**High P**) will be less than the Low-side gauge pressure (**Low P**), and the Differential pressure (**dP**) and resulting calculated flow (**Flow**) will be negative.

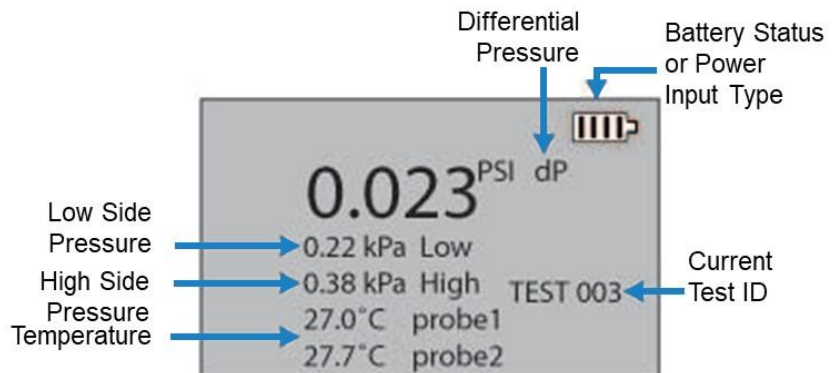
Performing Pressure Measurements

The HM685 Hydronic Manometer allows for simultaneous measurement and display of the High-side gauge and Differential pressure. The calculated Low-side gauge pressure is also displayed. While in the Pressure Measurement screen, the manometer makes and displays continuous pressure measurements, and allows for data storage to the memory.

Accessing the Pressure Measurement Screen

The Pressure Measurement screen is accessed by pressing the **PRESS** key from the Flow Measurement screen, or by pressing the **ESC** key from any of the primary menus (Main Menu, Data Logging Menu, and Calculations Menu) when that menu was accessed from the Pressure Measurement screen.

Pressure Measurement Screen



*Shown with two optional accessory temperature probes attached.

High-Side Gauge Pressure	The High-side gauge pressure measurement is indicated as High on the manometer display. The gauge pressure readings can be positive or negative values in the range of -20 to 300 psi (-138 to 2068 kPa).
Low-Side Gauge Pressure	The Low-side gauge pressure reading is indicated as Low on the manometer display. It represents a calculated value determined from the measured High-side gauge and Differential pressure as follows: Low P = High P – dP
Differential Pressure	The Differential pressure measurement is indicated as dP on the manometer display. The differential pressure readings can be positive or negative values in the range of ±300 psi (±2068 kPa).

Continuous Pressure Measurements

The HM685 Hydronic Manometer continuously measures and displays pressure readings whenever the manometer is in the Pressure Measurement or Flow Measurement screen, with the exception of when the **READ** key is pressed. When the **READ** key is pressed, the displayed readings are averaged measurements taken over the sampling period as defined by the Log Mode and Log Settings. The display is updated once per second.

Discrete Pressure Measurements

Taking a discrete pressure measurement allows for measurement and display of a single time-averaged reading taken over the sampling period as defined by the Log Mode and Log Settings. Discrete pressure measurement values are displayed on-screen for a period of 4 seconds and then returns to continuous measurement mode. See [Chapter 4, Data Logging](#), for more details on setup.

1. Press the **READ** key.
2. Allow the manometer to stand undisturbed until the reading is complete.

Performing Flow Measurements

The HM685 Hydronic Manometer allows for continuous calculation and display of flow. While in the Flow Measurement screen, the manometer makes and displays continuous pressure measurements, calculates and displays continuous flow readings, and allows for discrete data storage to the memory.

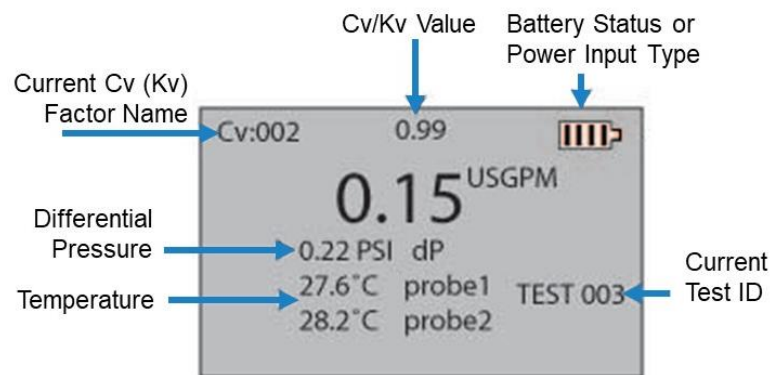
NOTICE

The **Cv (Kv)** value of the measured valve must be known in order to obtain meaningful flow readings.

Accessing the Flow Measurement Screen

The Flow Measurement screen is accessed by pressing the **FLOW** key from the Pressure Measurement screen.

Flow Measurement Screen



*Shown with two optional accessory temperature probes attached.

Flow	The flow reading is indicated as Flow on the manometer display. It represents a calculated value determined from the measured Differential pressure and user entered values for the valve flow coefficient (Cv or Kv) and fluid specific gravity.
Cv/Kv	<p>The valve flow coefficient is indicated as Cv (Kv) on the manometer display.</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p style="text-align: center;">NOTICES</p> <ul style="list-style-type: none"> ▪ The Cv (Kv) value of the measured valve must be known in order to obtain meaningful flow readings. ▪ 100 different Cv (Kv) names and values can be stored in the instrument (Reference Chapter 3, Flow Setup). ▪ The Cv (Kv) value can be temporarily edited within the Flow Measurement screen by pressing the ▲ or ▼ key to enter an edit mode. Use the ▲ or ▼ keys to change the value. Press ESC to leave the edit mode. See Chapter 3, Flow Setup, Temporary Adjustments to the Cv (Kv) Value. </div>

Continuous Flow Measurements

The HM685 Hydronic Manometer continuously measures and displays flow readings whenever the manometer is in the Flow Measurement screen, with the exception of when the **READ** key is pressed. When the **READ** key is pressed, the displayed readings are averaged measurements taken over the sampling period as defined by the Log Mode and Log Settings. The display is updated once per second. See [Chapter 4, Data Logging](#), for more details on setup.

Discrete Flow Measurements

Taking a flow measurement allows for measurement and display of a single time-averaged reading taken over the sampling period as defined by the Log Mode and Log Settings. Discrete pressure or flow measurement values are displayed on-screen for a period of 4 seconds and then returns to continuous measurement mode. See [Chapter 4, Data Logging](#), for more details on setup.

1. Press the **READ** key.
2. Allow the manometer to stand undisturbed until the reading is complete.

Performing Temperature Measurements

The HM685 Hydronic Manometer accessory temperature probe is a 1/8" diameter, stainless steel sheathed immersion probe designed for measurement of water line temperatures. When using the accessory temperature probe, the HM685 Hydronic Manometer is equipped to make and display continuous temperature measurements in both the Pressure and Flow Measurement screens. Two temperature probes can be connected to the instrument to measure upstream and downstream temperature simultaneously.

Connecting the Temperature Probe

Connect the keyed 3-pin plug of the accessory temperature probe to the mating connector located on the right-hand side of the manometer.

NOTICE

A locking nut is provided on the accessory temperature probe plug to allow for a more secure attachment when connecting to the manometer.

Setting Units of Measure

The units of measure for gauge pressure, differential pressure, flow, and temperature are adjusted within the Setting Menu. See [Chapter 6, Settings Menu](#) for more details. Available unit settings are as follows:

Gauge Pressure	psi, inH ₂ O, ftH ₂ O, inHg, kPa, mH ₂ O, mmHg, and bar
Differential Pressure	psi, inH ₂ O, ftH ₂ O, inHg, kPa, mH ₂ O, mmHg, and bar
Flow	USGPM, UKGPM, l/s, l/m, m ³ /h
Temperature	°F or °C

Storing Discrete Measurements

Taking a discrete measurement allows for measurement, display, and storage of a single time-averaged reading taken over the sampling period. Discrete measurement values are stored to the memory (current Test ID) and displayed on-screen for a period of four (4) seconds. See [Chapter 4, Data Logging](#) for more details on data logging and adjusting the log mode, sample interval, and log settings.

1. Press the **READ** key (from the Pressure or Flow Measurement screen).
2. Allow the manometer to stand undisturbed until the reading is complete (time of completion is dependent on the time constant setting).

NOTICE

Discrete measurements stored from the Pressure Measurement screen will not contain flow data.

Disconnecting the Manometer from the Test Points



CAUTIONS

- Exercise caution when disconnecting the HM685 Hydronic Manometer from a pressurized system. Water or air discharged under pressure poses a potential risk of severe injury.
- Exercise caution in using the HM685 Hydronic Manometer near electrical equipment. Water spray associated with purging or disconnecting hoses presents a potential risk of damage to such equipment.
- Thoroughly drain and dry the HM685 Hydronic Manometer hoses and internal piping after each use. This will help in limiting the potential for growth of hazardous microorganisms.

The following provides a guideline for disconnecting the manometer from the test points once measurements have been completed.

1. Turn the shut-off ball valve on both the High and Low pressure hoses to the closed position.
2. Disconnect the High pressure (red) hose from the higher line pressure test point.
3. Disconnect the Low pressure (blue) hose from the lower line pressure test point.

NOTICE


If additional measurements at another location/system containing the same fluid are to be made, it is not necessary to proceed to step 4 and drain the fluid entrained within the hoses at this time. The fluid remaining within the hoses will help minimize the time necessary to bleed entrained air prior to making subsequent measurements.

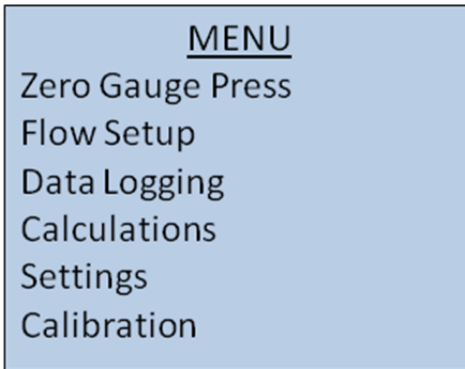
4. Place the open end of the Low pressure (blue) hose in a suitable receptacle or near a drain.
5. Turn the valve handle on the manometer to the **BYPASS** position.
6. Turn the shut-off ball valve on the Low pressure (blue) hose to the open position to discharge the pressurized fluid out of the open end of the Low pressure (blue) hose.
7. Elevate the High pressure (red) hose and turn its shut-off ball valve to the open position to allow for draining of the remaining entrained fluid.

(This page intentionally left blank)

CHAPTER 3

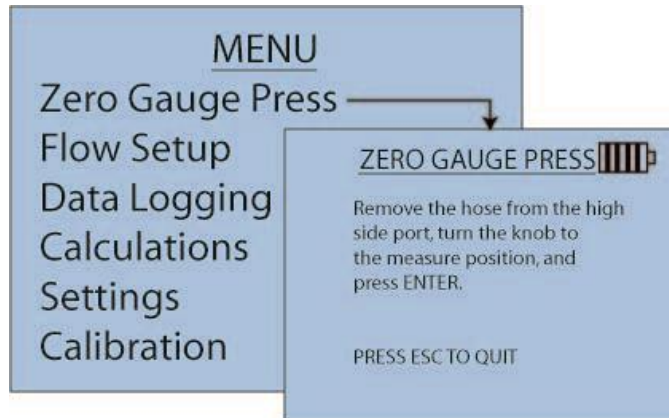
Main Menu

The Main Menu is accessed by pressing the **ENTER**  key from either the Pressure or Flow Measurement screens.



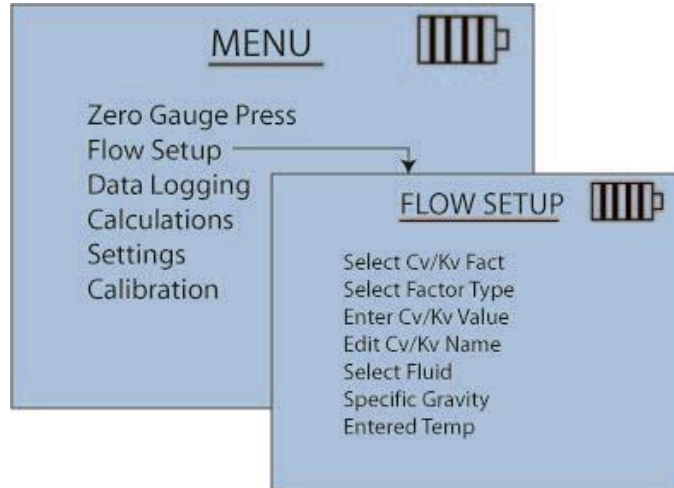
Zero Gauge Pressure

Zero Gauge Pressure zeros the manometer's gauge pressure sensor. Refer to [Zeroing the Manometer](#) in the Getting Started chapter for instructions.



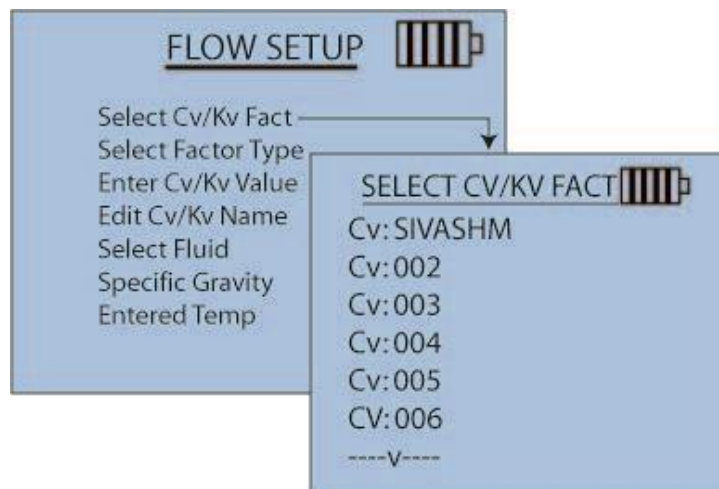
Flow Setup

Use Flow Setup to set values for key factors that impact measured flow values.

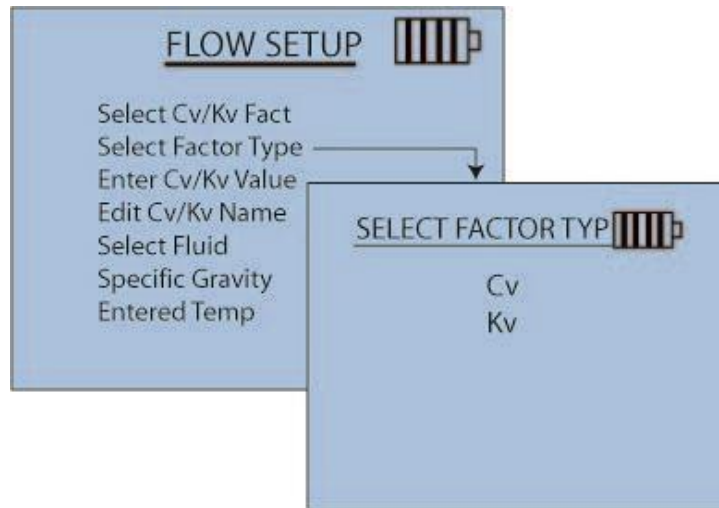


Select Cv/Kv Factor

Allows input up to 100 valve flow coefficients (Cv/Kv factors) to calculate flow from differential pressure. These are typically coefficients provided by the balancing valve manufacturers and can be dependent on the type of valve and the valve setting in the case of variable valves. Within **Flow Setup** 100 user-programmed valve flow coefficients (**Cv** or **Kv**) that are stored within the instrument are selectable. The most recent selected **Cv** (**Kv**) factor is the default when entering the Flow Measurement screen.

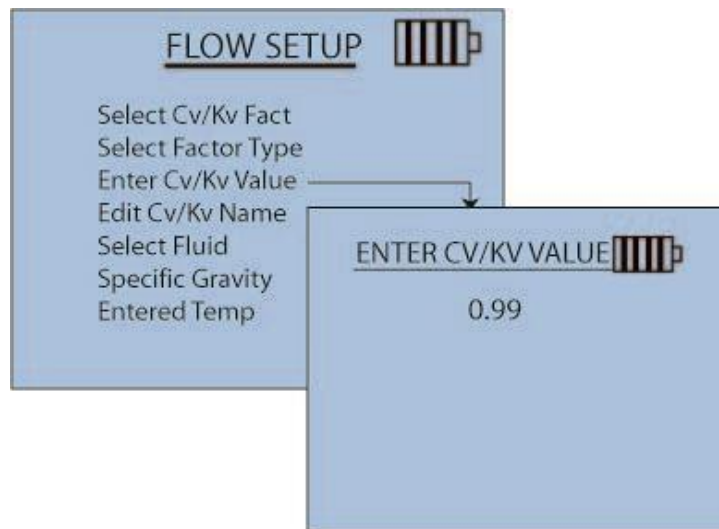


Select Factor Type



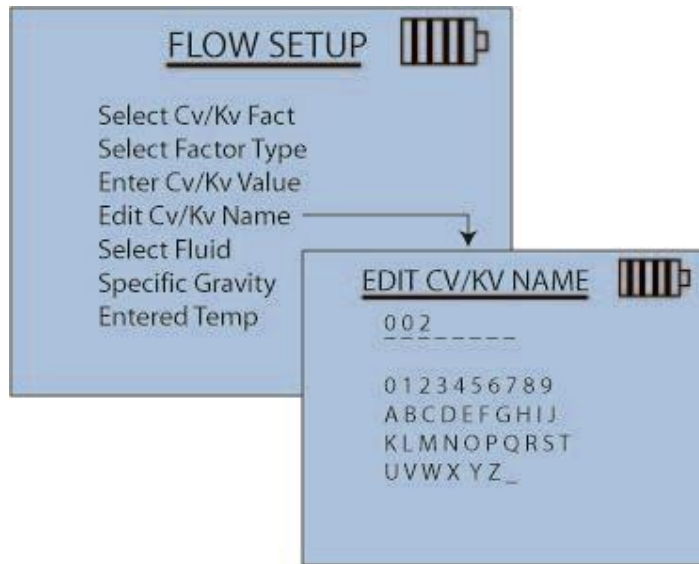
Enter Cv/Kv Value

A known Cv/Kv Value is required of the measured valve to obtain accurate flow readings.



Edit Cv/Kv Name

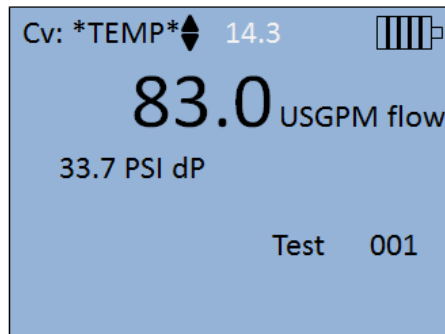
Up to 100 different Cv/Kv names and values can be stored. Edit the name of the selected **Cv (Kv)** factor.



Temporary Adjustments to the Cv (Kv) Value

The Cv (Kv) value can be temporarily changed without going into the Flow Setup menu. When the Flow Measurement screen is showing, press the up or down arrow key to enter a mode where the Cv (Kv) value can be edited. This edit mode is indicated by:

- The factor name changes to “*TEMP*”
- An up/down arrow appears in front of the value to be edited



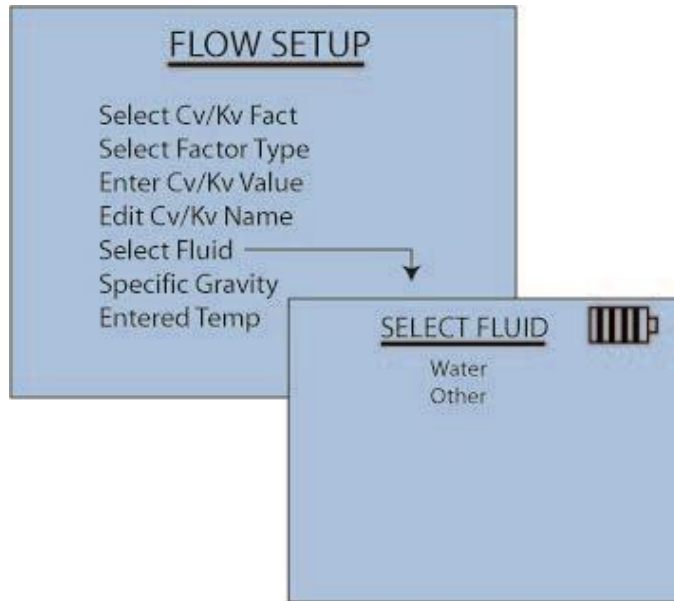
Once you are in the edit mode, press and hold the up or down arrow keys to change the Cv (Kv) value. The new, temporary value will automatically be used to calculate flow and is stored when logging data. It does not change any of the 100 stored Cv (Kv) values.

To leave the edit mode and resume using your originally selected Cv (Kv) value, press the **ESC** key. The edit mode is also canceled whenever you enter the Flow Setup menu.

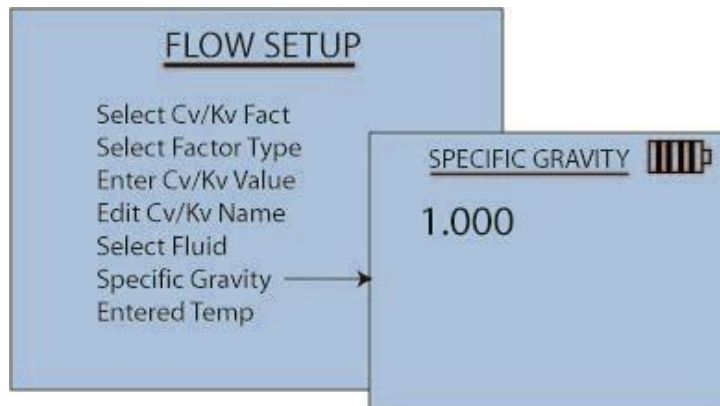
Select Fluid

Defines the fluid for the manometer to account for the fluid's specific gravity when calculating flow. The fluid type of the system being measured is Water or Other.

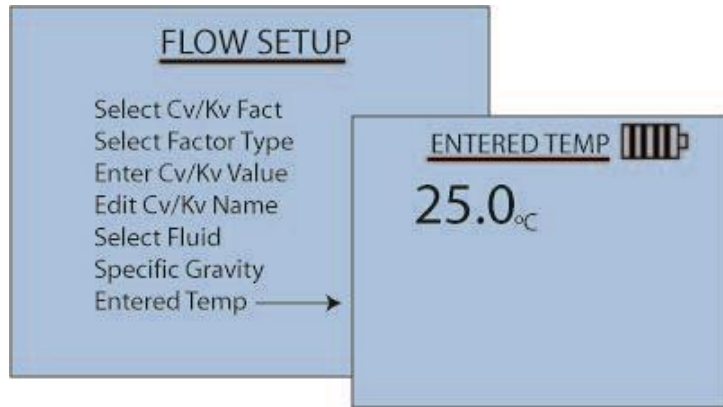
Water	<p>Select Water to automatically determine the specific gravity based upon the measured temperature of the fluid (Tprobe).</p> <p style="text-align: center;">NOTICE</p> <p>If the accessory temperature probe is not connected, you will have the option of manually entering the fluid temperature (T-entered).</p>
Other	<p>Select Other to prompt for entry of the fluid's specific gravity.</p> <p style="text-align: center;">NOTICE</p> <p>When Other is selected as the fluid type, the entered value for specific gravity will not be compensated with changes in temperature.</p>



Specific Gravity



Entered Temperature

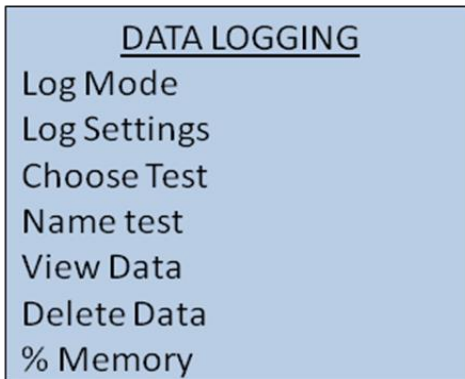


CHAPTER 4

Data Logging

Menu

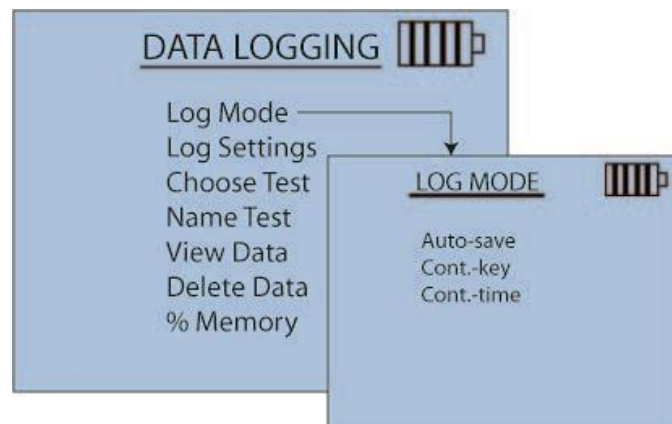
Access the Data Logging Menu by pressing the **DATA** key from either the Pressure or Flow Measurement screens or from the Main Menu.



Log Mode

The HM685 is programmable to store measurement to memory in the following logging formats:

- Auto-save
- Cont-key
- Cont-time



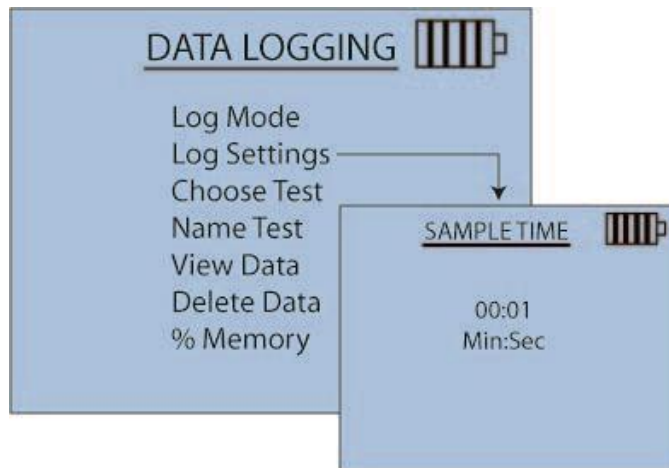
Auto-Save Logging	In Auto-save mode, user samples are automatically logged to memory at the end of the sampling period. To start logging, press the Read key.
Cont.-key Logging	In Cont-key Logging mode, logging starts by press the Read key. The instrument continues logging until the Esc key is pressed.
Cont.-time Logging	In Cont-time mode, readings start by pressing the Read key. The instrument continues taking samples until the time set in "Sample Time" elapses or the Esc key is pressed.

Log Settings

Log Settings defines the frequency period with which the manometer will log sample readings. When the Log Mode is set to Cont-Time, this setting is also used to define the length of the test in hh:mm:ss.

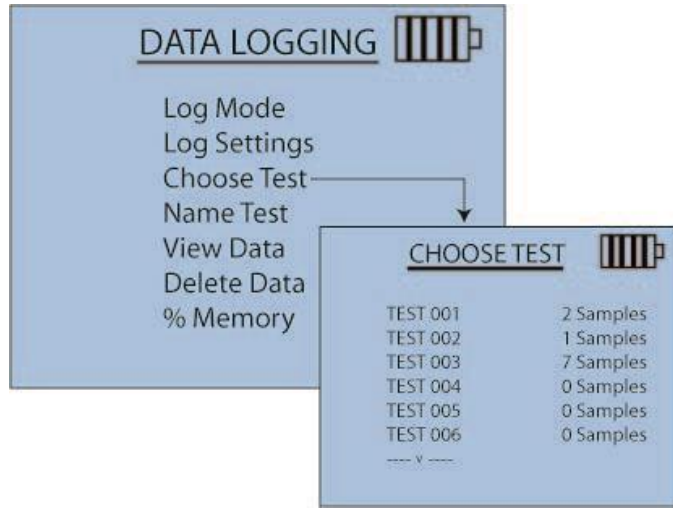
NOTICE

It is recommended that the logging interval must be set at a time period that is greater than or equal to the current setting of the time constant.



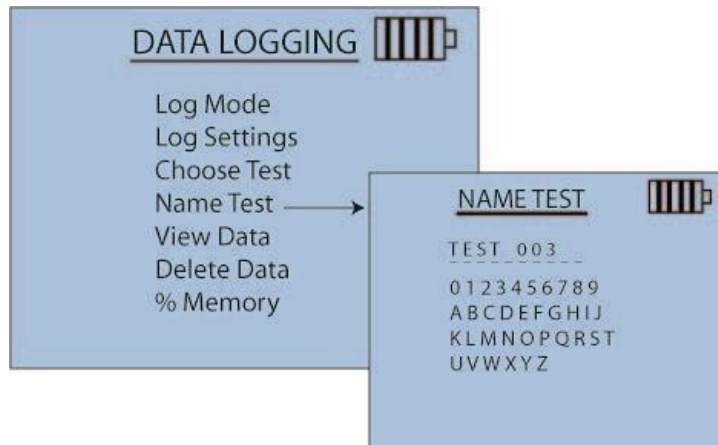
Choose Test

Use the Choose Test screen to choose the Test where the samples (readings) will be stored.



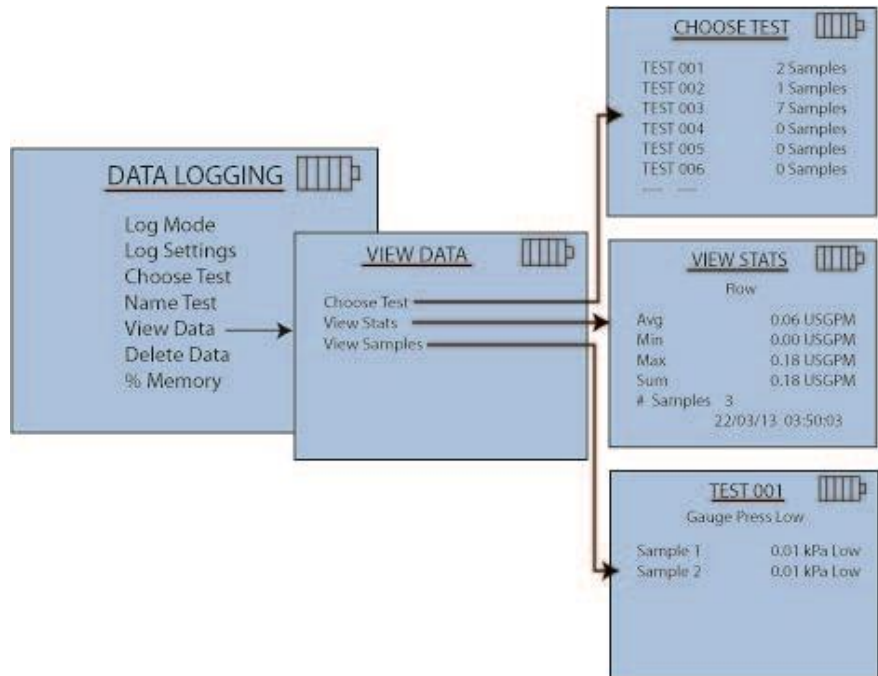
Name Test

Name Test screen allows customizing the Test ID name of the selected test using 10 characters maximum. Use the arrow keys to move the cursor to a desired location, press **Enter** to accept. This feature can be used to logically name measurement locations for future analysis or report generation; e.g., Conference Room 1, Break Room, Machine Shop, etc.



View Data

The View Data screen allows you to choose the data you want to review.



Choose Test

Select any of the 100 available Test IDs within the instrument. All new data stored is saved to the most recently selected Test ID.

View Stats

Displays statistics (average, minimum, and maximum) of a selected Test ID and the number of samples and date/time the samples were taken.

- **AVG** (average of all values stored in TEST ID.)
- **MIN** (lowest value stored in TEST ID)
- **MAX** (highest value stored in TEST ID)
- **SUM** (sum of all values stored in TEST ID)

NOTICE

SUM IS ONLY PRESENTED FOR FLOW READINGS.

View Samples

Displays the total number of readings to be stored as part of the continuous unattended data logging.

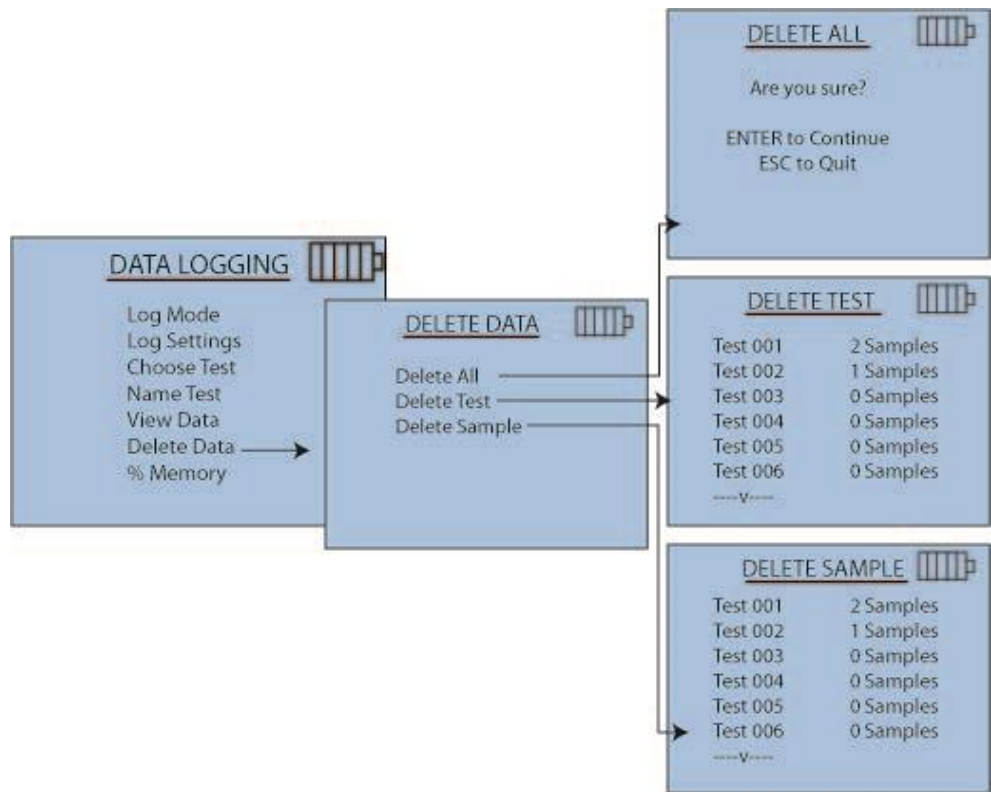
NOTICE

The instrument can store a maximum of 4000 different samples. These samples can be distributed over one or all of the available Test IDs.

Delete Data

Delete discrete samples, an entire Test ID, or all data stored to the instrument at this menu.

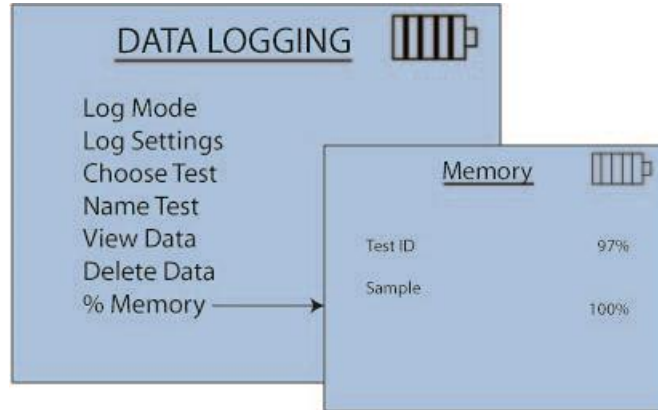
NOTICE
Deleted data cannot be retrieved.



Delete All	Delete all samples stored to the instrument, as well as restoring the factory set default names to each of the Test IDs.
Delete Test	Delete all samples within the current Test ID as well as restoring its factory set default name.
Delete Sample	Delete discrete samples within the current Test ID. The ▲ and ▼ keys toggle between the individual data samples.
	NOTICE
	Test ID statistics automatically recalculate upon deletion of an individual stored sample.

% Memory

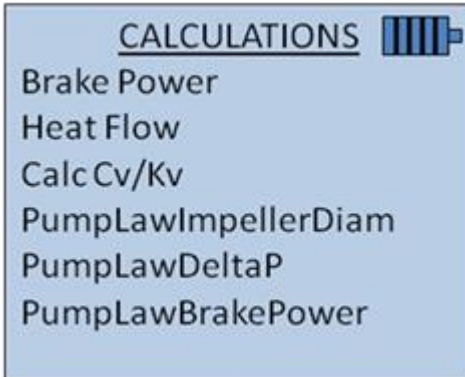
% Memory displays the total memory available. Delete All, under Delete Data, clears memory and resets to 100 percent.



CHAPTER 5

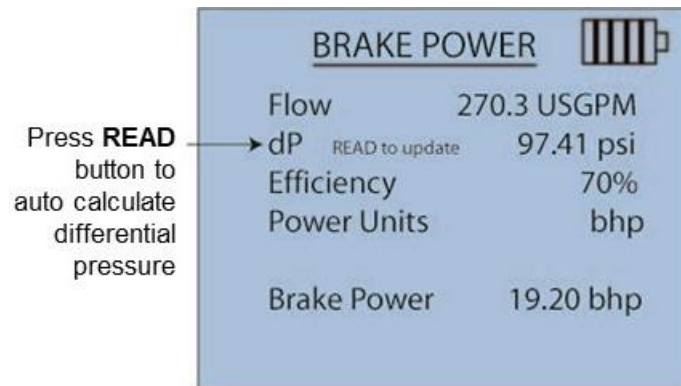
Calculations Menu

The HM685 Hydronic Manometer is capable of performing a variety of calculations useful in evaluating hydronic system performance. The Calculations Menu is accessed by pressing the **CALC** key from either the Pressure or Flow Measurement screens.



Brake Power

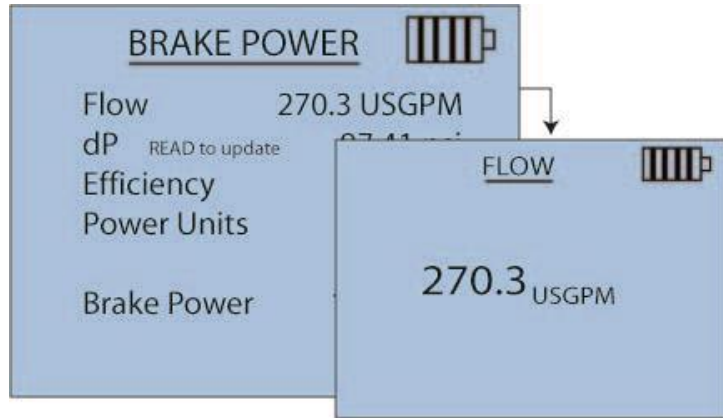
This Calculations Menu option determines pump brake power.



Inputs

The following inputs are necessary for calculating brake power. Use the ▲ and ▼ keys to select the parameter, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Pressure and Flow Measurement screens.

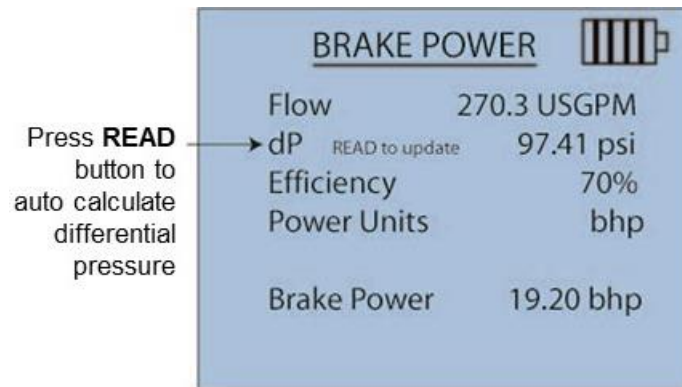
Flow	The pump flow rate.
-------------	---------------------



dP	The pressure drop measured across the pump.
-----------	---

NOTICE

The pressure drop across the pump can be entered as a real-time measurement. With the value for differential pressure highlighted, press the **READ** key. The field will begin updating with measured values of differential pressure. Press the **READ** key again to discontinue real-time updates.



Efficiency	<p>The pump efficiency (as a percent).</p> <div style="background-color: #0056b3; color: white; padding: 2px; text-align: center; font-weight: bold;">NOTICES</div> <ul style="list-style-type: none"> ■ The pump efficiency should be provided by the manufacturer. ■ If the pump efficiency is not known, allowing for an efficiency factor of 70% is a good rule-of-thumb.
-------------------	---

BRAKE POWER

Flow 270.3 USGPM

dP READ to update 97.41 psi

Efficiency 70%

Power Units bhp

Brake Power 19.20 bhp

EFFICIENCY

70%

Power Units	<p>The calculated pump brake power (BP) automatically updates as the input parameters are changed. Using the ▲ and ▼ keys to scroll, and the ◀ and ▶ keys to change the selected field, the unit of measure for brake power can be adjusted.</p> <p>Available units for brake power are: bhp, W, and kW.</p>
--------------------	---

BRAKE POWER

Flow 270.3 USGPM

dP READ to update 97.41 psi

Efficiency 70%

Power Units bhp


Brake Power 19.20 bhp

POWER UNITS

bhp
W
kW

Heat Flow

This Calculations Menu option allows for determination of heat flow.

		HEAT FLOW 		
Upstream Temperature	→ T1	READ to update	73.6°F	Press READ button to auto calculate T1 and T2
Downstream Temperature	→ T2	READ to update	70.2°F	
	Flow	READ to update	57.54 USGPM	
	Specific Heat		1.20 Btu/lbF	
	Specific Gravity		1.00	
	Heat Flow Units		Btu/hr	
	Heat Flow		117546 Btu/hr	

Inputs

The following inputs are necessary for calculating heat flow. Use the ▲ and ▼ keys to select the parameter to be updated, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Pressure and Flow Measurement screens (with the exception of specific heat).

<p>T1</p>	<p>The upstream fluid temperature of the device being measured.</p> <div style="border: 1px solid black; background-color: #0070C0; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>The upstream temperature can be entered as a real-time measurement if the accessory temperature probe is connected. With the value for the upstream temperature highlighted, press the READ key. The field will begin updating with measured values of temperature. Press the READ key again to discontinue real-time updates.</p>
<p>T2</p>	<p>The downstream fluid temperature of the device being measured.</p> <div style="border: 1px solid black; background-color: #0070C0; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>The downstream temperature can be entered as a real-time measurement if the accessory temperature probe is connected. With the value for the downstream temperature highlighted, press the READ key. The field will begin updating with measured values of temperature. Press the READ key again to discontinue real-time updates.</p>

Flow	<p>The flow rate through the device.</p> <div style="background-color: #0056b3; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>The flow rate through the device can be entered as a real-time measurement. With the value for flow highlighted, press the READ key. The field will begin updating with calculated values of flow. Press the READ key again to discontinue real-time updates.</p>
Specific Heat	<p>The specific heat of the system fluid.</p> <div style="background-color: #0056b3; color: white; text-align: center; padding: 2px;">NOTICE</div> <p>The unit of measure for specific heat is driven by that selected for heat flow as follows:</p> <ul style="list-style-type: none"> ■ Heat flow in Btu/hr → specific heat in Btu/lb·°F ■ Heat flow in W or kW → specific heat in kJ/kg·°C <p>The default specific heat is that of water: 1.00 Btu/lb·°F (4.19 kJ/kg·°C)</p>

HEAT FLOW

T1	READ to update	73.6 °F
T2	READ to update	70.2 °F
Flow	READ to update	57.54 USGPM
Specific Heat	1.20 Btu/lbF	→
Specific Gravity	1.00	
Heat Flow Units	Btu/hr	
Heat Flow	117546 Btu/hr	

SPECIFIC HEAT

1.00

Btu/lbF

Specific Gravity

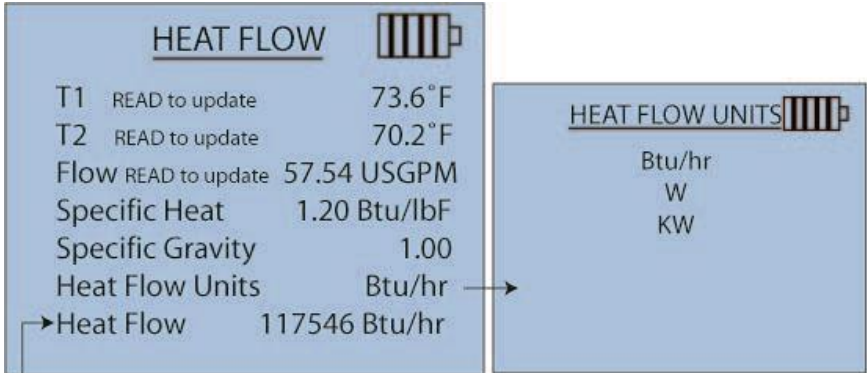
HEAT FLOW

T1	READ to update	73.6 °F
T2	READ to update	70.2 °F
Flow	READ to update	57.54 USGPM
Specific Heat	1.20 Btu/lbF	
Specific Gravity	1.00	→
Heat Flow Units	Btu/hr	
Heat Flow	117546 Btu/hr	

SPECIFIC GRAVITY

1.000

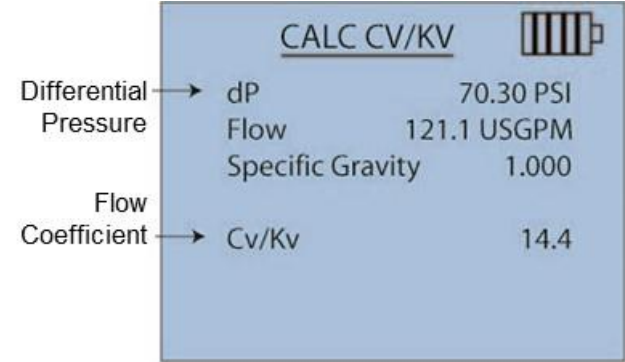
<p>Heat Flow Units</p>	<p>Heat Flow measurement can display in Btu/hr, W, or KW units.</p> <p>The calculated heat flow (HF) automatically updates as the input parameters are changed. Using the ▲ and ▼ keys to scroll, and the ◀ and ▶ keys to change the selected field, the unit of measure for heat flow can be adjusted.</p> <p>Available units for heat flow are: Btu/hr, W, and kW.</p>
-------------------------------	--



Heat Flow auto adjusts when units change

Calculating Cv/Kv

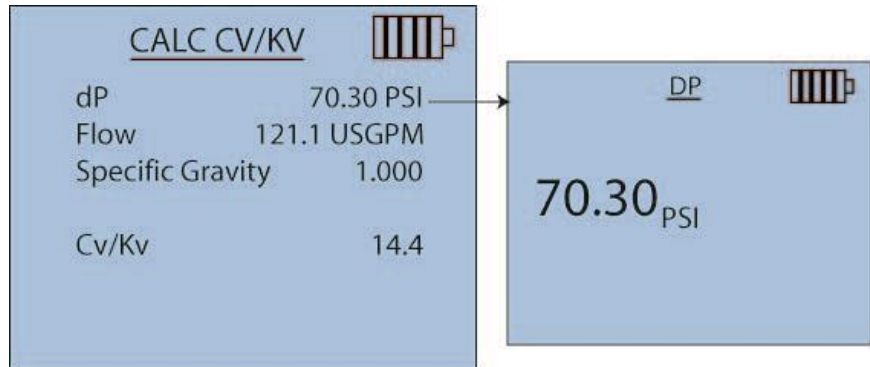
This Calculations Menu option allows for determination of a valve flow coefficient (**Cv** or **Kv**).



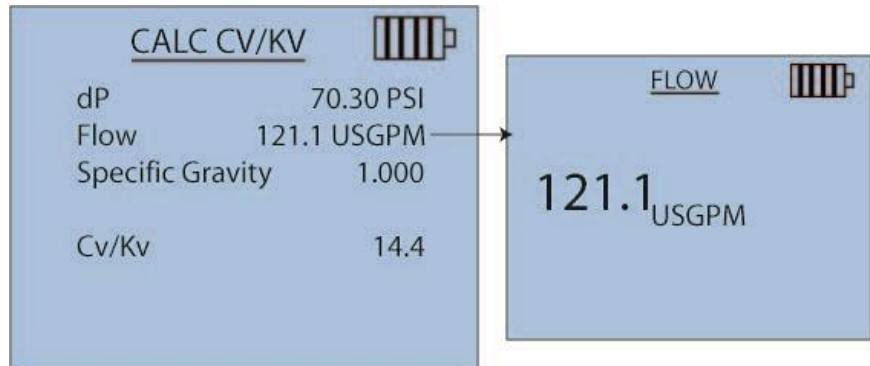
Inputs

The following inputs are necessary for calculating the flow coefficient. Use the ▲ and ▼ keys to select the parameter to be updated, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Pressure and Flow Measurement screens.

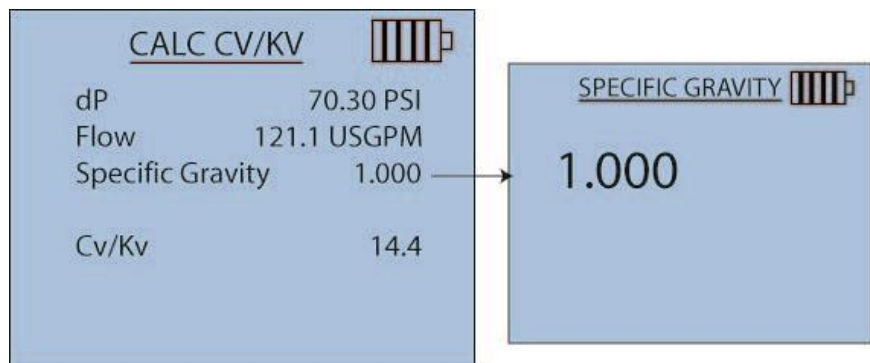
Differential Pressure (dP)	The pressure drop across the valve.
-----------------------------------	-------------------------------------



Flow	The flow rate through the valve.
-------------	----------------------------------



Specific Gravity	The specific gravity of the system fluid.
-------------------------	---



Output


The calculated valve flow coefficient (**Cv** or **Kv**) automatically updates as the input parameters are changed.

NOTICE

Whether a **Cv** or **Kv** value is being calculated is dependent on the type (**Cv** or **Kv**) set for the current selected valve flow coefficient (Reference [Chapter 3, Flow Setup](#)).

Pump Law Impeller Diameter

This Calculations Menu option allows for determination of required pump impeller size. The calculation is based upon the following affinity law: Flow varies directly as the change in impeller diameter.

PUMPLAWIMPELLERDIA 		
Actual Flow	→ Flow1	84.85 USGPM
Actual Impeller Diameter	→ Diam1	12.00 USGPM
Desired Flow	→ Flow2	100.00 USGPM
	Impeller Dia Units	in
Required Impeller Diameter	→ Diam2	14.14 in

Inputs

The following inputs are necessary for calculating the required impeller diameter. Use the ▲ and ▼ keys to select the parameter to be updated, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Flow Measurement screen (with the exception of impeller diameter).

Flow1	The actual system flow rate.
--------------	------------------------------

The screenshot shows the 'PUMPLAWIMPELLERDIA' screen with a list of parameters. 'Flow1' is selected, and its value '84.85 USGPM' is shown on a separate screen labeled 'FLOW1'.

PUMPLAWIMPELLERDIA	
Flow1	84.85 USGPM
Diam1	12.00 USGPM
Flow2	100.00 USGPM
Impeller Dia Units	in
Diam2	14.14 in

FLOW1	
84.85	USGPM

Diam1	The actual pump impeller diameter.
--------------	------------------------------------

The screenshot shows the 'PUMPLAWIMPELLERDIA' screen with a list of parameters. 'Diam1' is selected, and its value '12.00 in' is shown on a separate screen labeled 'DIAM1'.

PUMPLAWIMPELLERDIA	
Flow1	84.85 USGPM
Diam1	12.00 USGPM
Flow2	100.00 USGPM
Impeller Dia Units	in
Diam2	14.14 in

DIAM1	
12.00	in

Flow2	The desired system flow rate.
--------------	-------------------------------

The screenshot shows the 'PUMPLAWIMPELLERDIA' screen with a list of parameters. 'Flow2' is selected, and its value '100.00 USGPM' is shown on a separate screen labeled 'FLOW2'.

PUMPLAWIMPELLERDIA	
Flow1	84.85 USGPM
Diam1	12.00 USGPM
Flow2	100.00 USGPM
Impeller Dia Units	in
Diam2	14.14 in

FLOW2	
100.00	USGPM

Impeller Dia Units	The impeller diameter in inches or millimeters.
---------------------------	---

PUMPLAWIMPELLERDIA

Flow1	84.85 USGPM
Diam1	12.00 USGPM
Flow2	100.00 USGPM
Impeller Dia Units	in
Diam2	14.14 in

→

IMPELLER DIA UNITS

in
mm

Output

The calculated required impeller diameter (Diam2) to achieve the desired flow will automatically update as the input parameters are changed. Using the ▲ and ▼ keys to scroll, and the ◀ and ▶ keys to change the selected field, the unit of measure for impeller diameter may be adjusted. Available units for impeller diameter are: in, and mm.

Pump Law Delta P

This Calculations Menu option allows for determination of required pump pressure drop. The calculation is based upon the following affinity law: Pump pressure drop varies as the square of flow.

Actual Flow →

Actual Differential Pressure →

Desired Flow →

Required Differential Pressure →

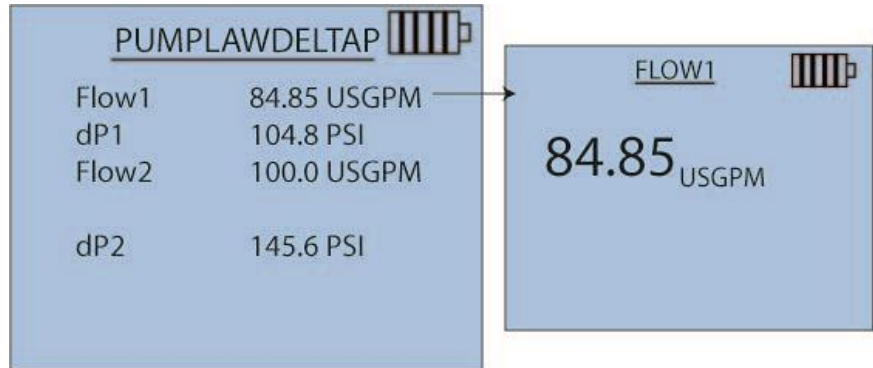
PUMPLAWDELTA P

Flow1	84.85 USGPM
dP1	104.8 PSI
Flow2	100.0 USGPM
dP2	145.6 PSI

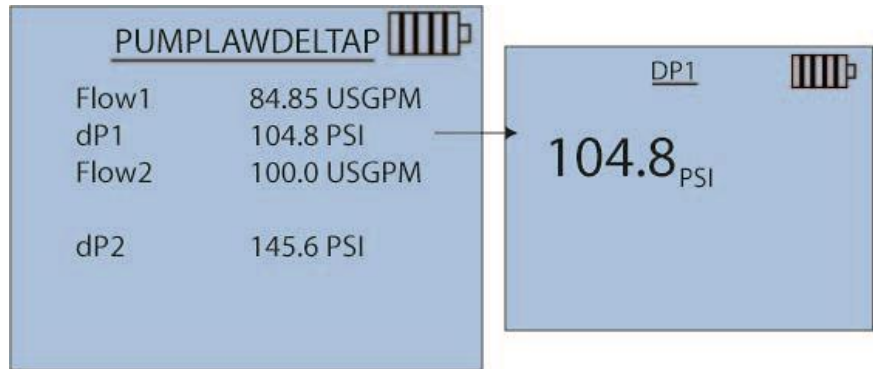
Inputs

The following inputs are necessary for calculating the required pump pressure drop. Use the ▲ and ▼ keys to select the parameter to be updated, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Pressure and Flow Measurement screens.

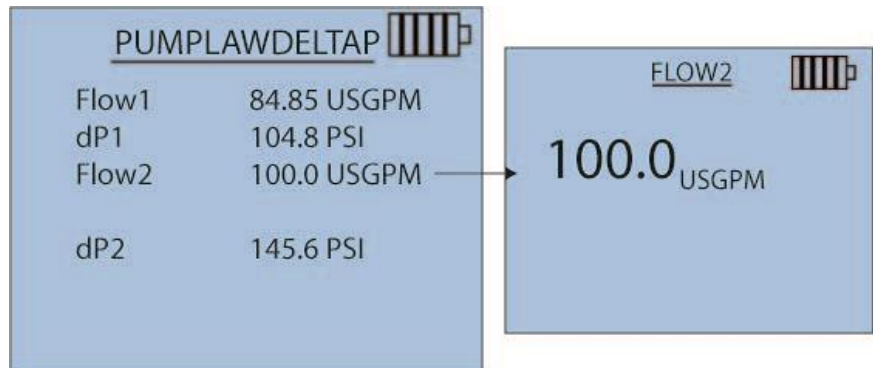
Flow1	The actual system flow rate.
--------------	------------------------------



dP1	The actual pump pressure drop.
------------	--------------------------------



Flow2	The desired system flow rate.
--------------	-------------------------------



Output

The calculated required pump pressure drop (**dP2**) to achieve the desired flow will automatically update as the input parameters are changed. The units for pump pressure drop are driven by what was last set in the Pressure and Flow Measurement screens.

Pump Law Brake Power

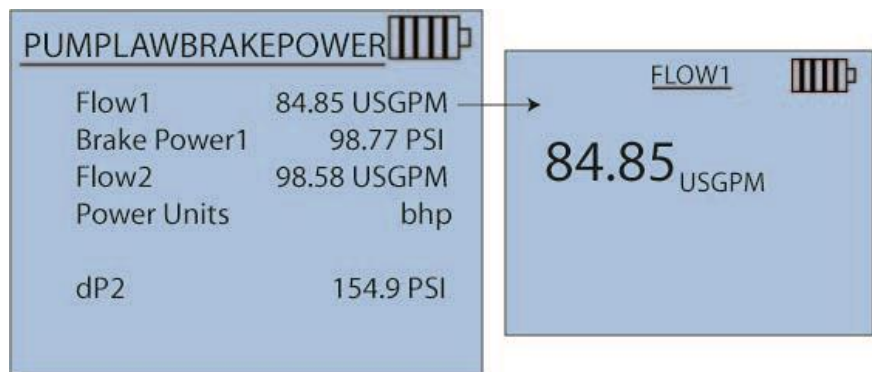
This Calculations Menu option allows for determination of required pump brake power. The calculation is based upon the following affinity law: Pump brake power varies as the cube of flow.

PUMPLAWBRAKEPOWER	
Actual Flow	→ Flow1 84.85 USGPM
Actual Pump Brake Power	→ Brake Power1 98.77 PSI
Desired Flow	→ Flow2 98.58 USGPM
Required Pump Brake Power	→ Power Units bhp
	dP2 154.9 PSI

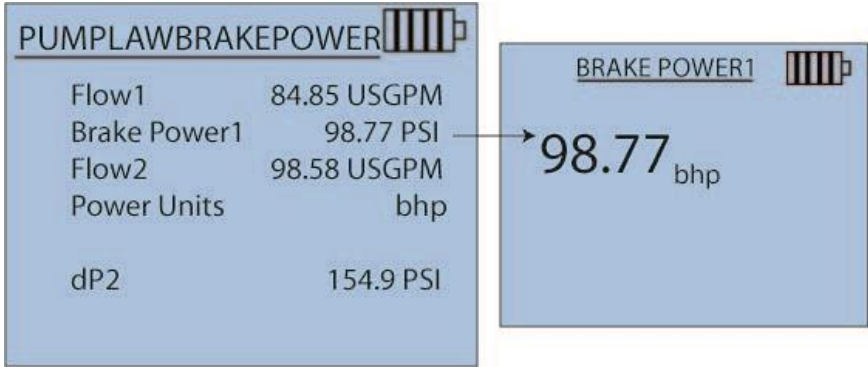
Inputs

The following inputs are necessary for calculating the required pump brake power. Use the ▲ and ▼ keys to select the parameter to be updated, and the ◀ and ▶ keys to change the value of the highlighted field. Units for the inputs are driven by what was last set in the Pressure and Flow Measurement screens (with the exception of brake power).

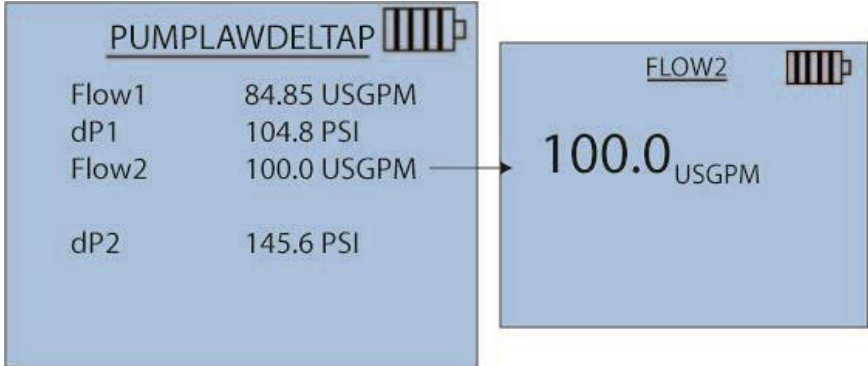
Flow1	The actual system flow rate.
--------------	------------------------------



BP1	The actual pump brake power.
------------	------------------------------



Flow2	The desired system flow rate.
--------------	-------------------------------



Output

The calculated required pump brake power (**BP2**) to achieve the desired flow will automatically update as the input parameters are changed. Using the ▲ and ▼ keys to scroll, and the ◀ and ▶ keys to change the selected field, the unit of measure for pump brake power may be adjusted. Available units for pump brake power are: bhp, W and kW.

(This page intentionally left blank)

CHAPTER 6

Settings Menu

The Settings menu allows customization of the instrument display.

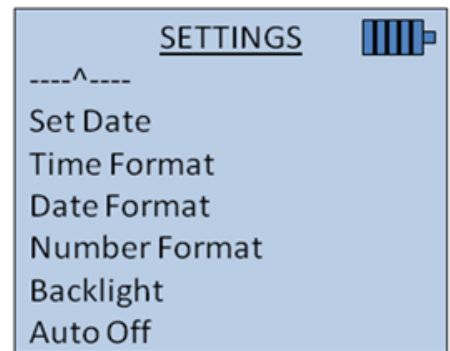
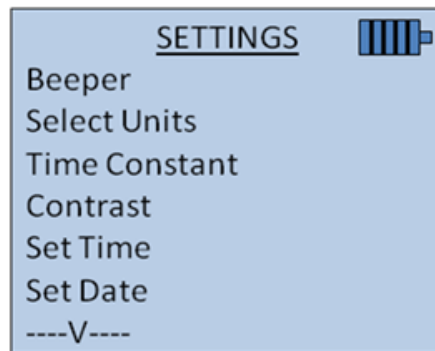
General settings include:

- [Beeper](#)
- [Select Units](#)
- [Differential Pressure and Gauge Pressure](#)
- [Flow](#)
- [Temperature](#)
- [Time Constant](#)
- [Contrast](#)
- [Set Time](#)
- [Set Date](#)
- [Time Format](#)
- [Date Format](#)
- [Number Format](#)
- [Backlight](#)
- [Auto Off](#)

Navigate to the Settings menu by pressing the **Enter** key at the Pressure or Flow display.

Use the arrow keys to select an option or to change the settings for each option.

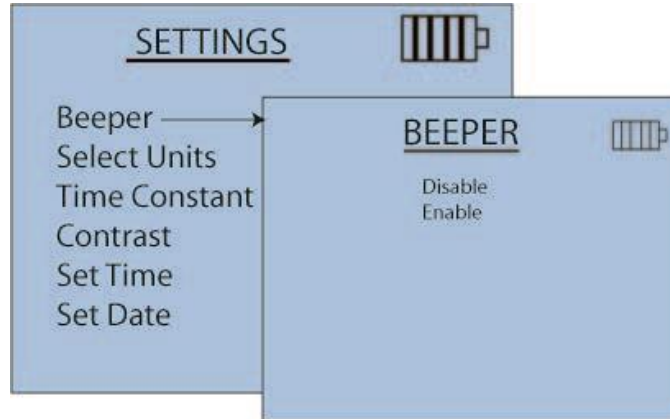
Press the **Enter** key to accept the selected setting.



Beeper

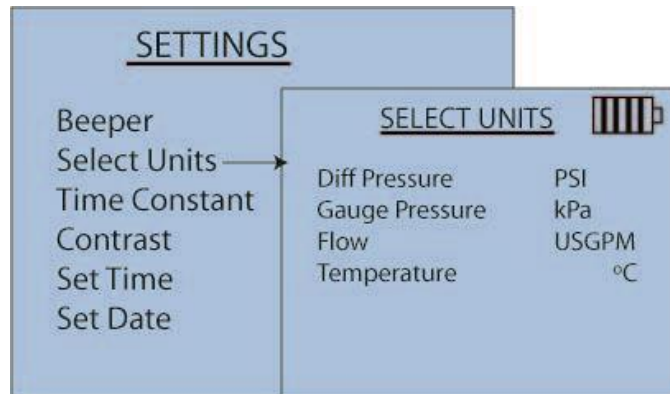
The Beeper setting changes the keypad press with an audible beep or silent.

- Enable sets an audible beep
- Disable provides no audible beep



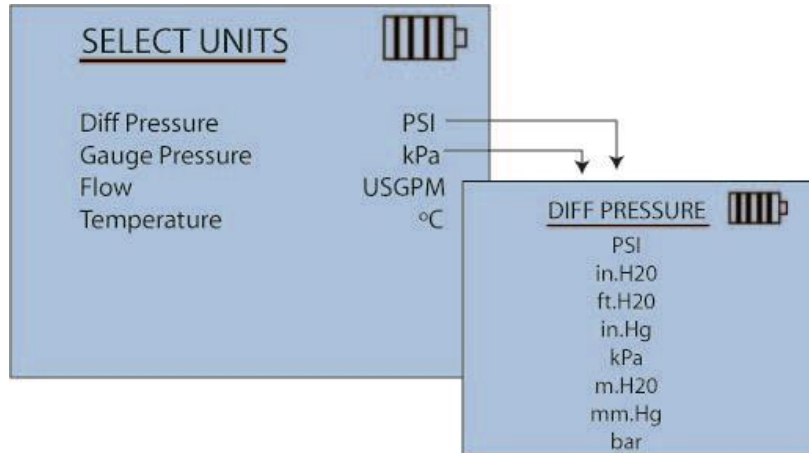
Select Units

Select Units adjusts the format of the delimiter in both displayed and stored data for differential pressure, gauge pressure, flow, and temperature.



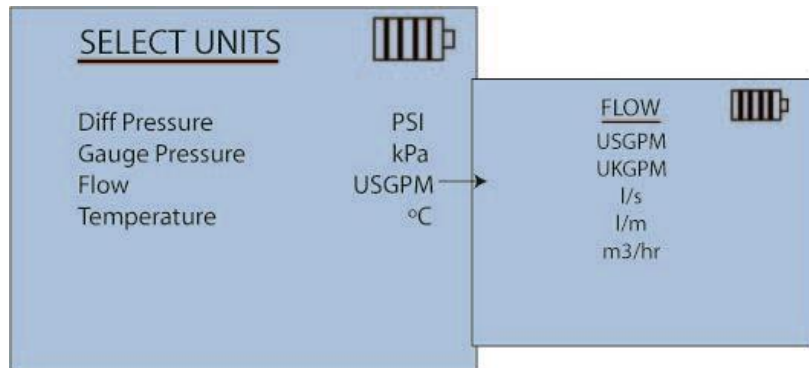
Differential Pressure and Gauge Pressure

Highlight either differential pressure or gauge pressure and press the **Enter** key. Use the arrow keys to highlight the appropriate measurement and press the **Enter** key to accept.



Flow

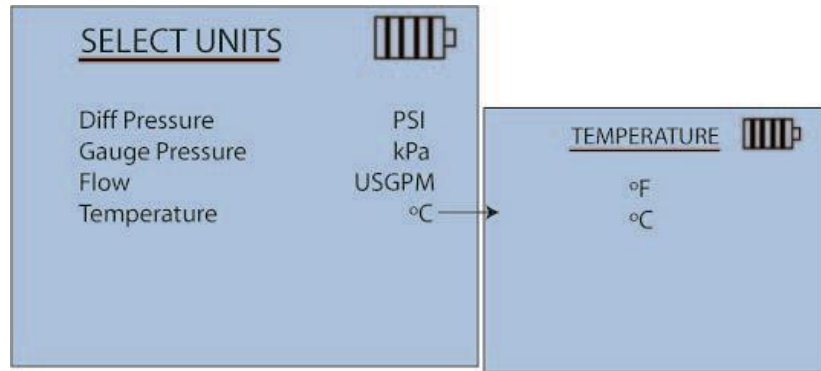
At the Select Units screen, highlight Flow and press the **Enter** key. Highlight the appropriate measurement and press the **Enter** key to accept.



Temperature

Temperature readings can display in °C or °F.

- At the Select Units menu, highlight Temperature and press the **Enter** key to select the desired setting.

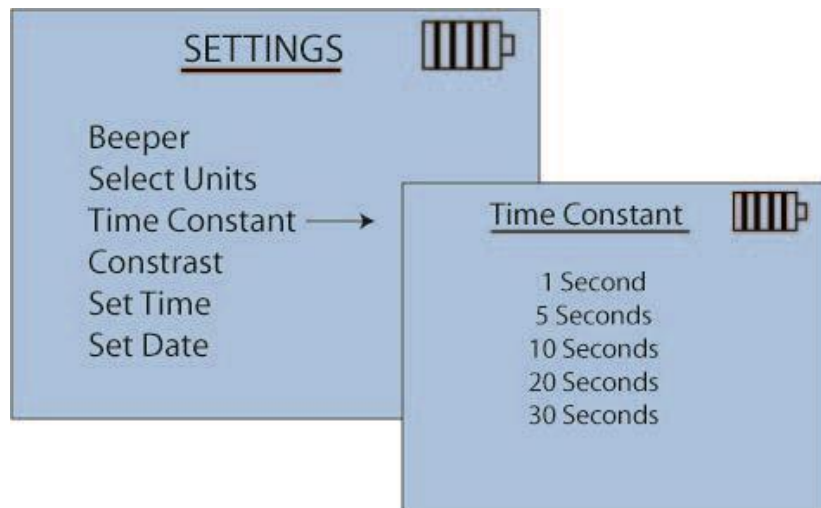


Time Constant

The current value of the time constant is adjustable. Available settings include 1, 5, 10, 20, and 30 seconds.

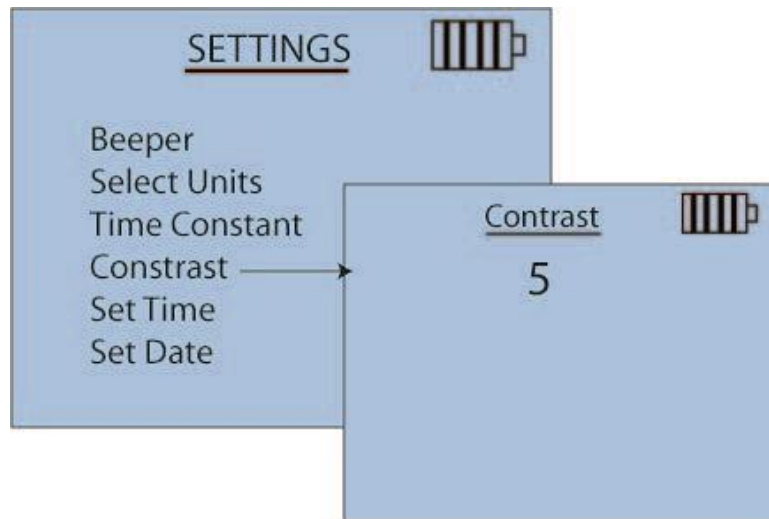
NOTICES

- The time constant is the period over which the manometer averages measurements. Example: with the time constant equal to ten (10) seconds, the displayed reading represents the average of measurements taken over the previous ten (10) seconds.
- Increasing the time constant will serve to improve measurement stability, particularly when measuring systems with fluctuating pressures.



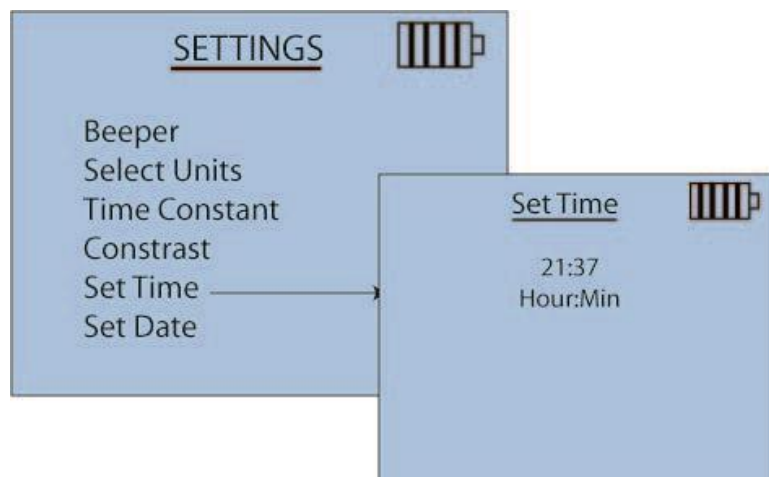
Contrast

The Contrast menu allows contrast adjustment to the manometer display based on the surrounding lighting environment. Setting selections range from 0 to 10. The higher the settings number, the darker the contrast of the display. Use the up and down or left and right arrow keys to adjust contrast.



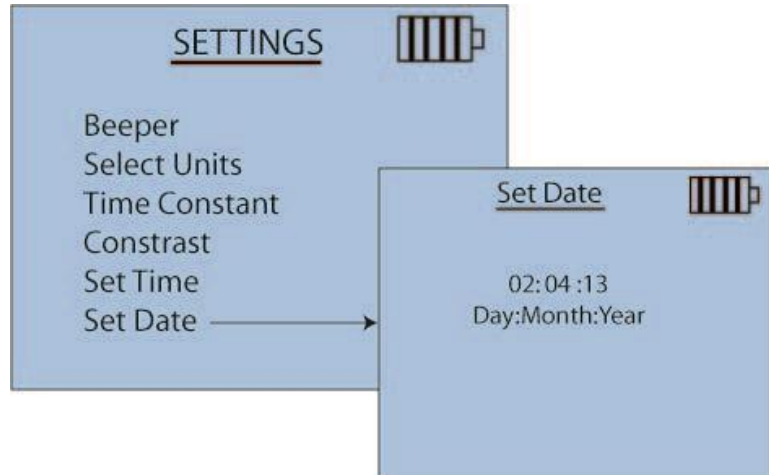
Set Time

The Set Time menu sets the instrument's real-time clock. The digit selected to change will flash. Use the arrow keys to select the hour/minute digits and to adjust accordingly. Press the **Enter** key to confirm. The time format of 12 or 24 hour is set at the Time Format menu.



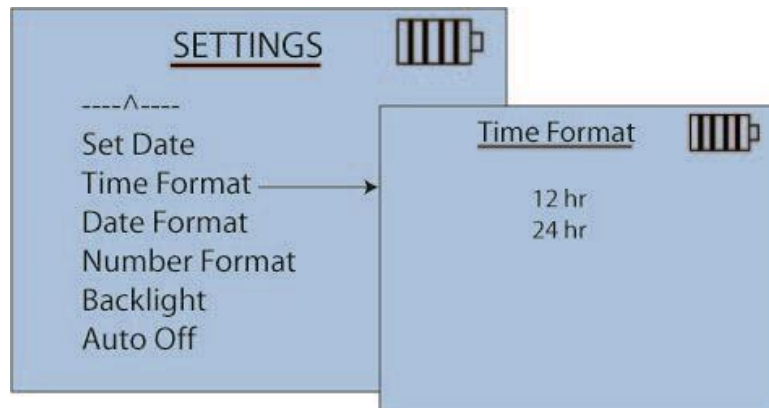
Set Date

The date is programmed to the instrument at the Set Date menu. The digit selected to change will flash. Use the arrow keys to select the date, month, or year and to adjust the date accordingly. Press the **Enter** key to confirm.



Time Format

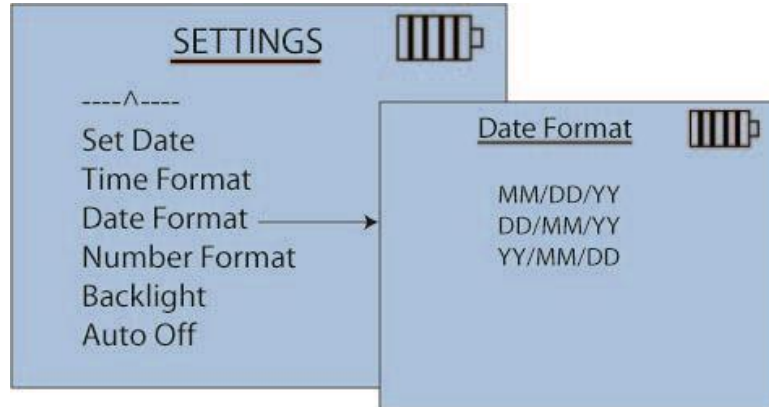
The time format displays the time in a 12 or 24 hour format.



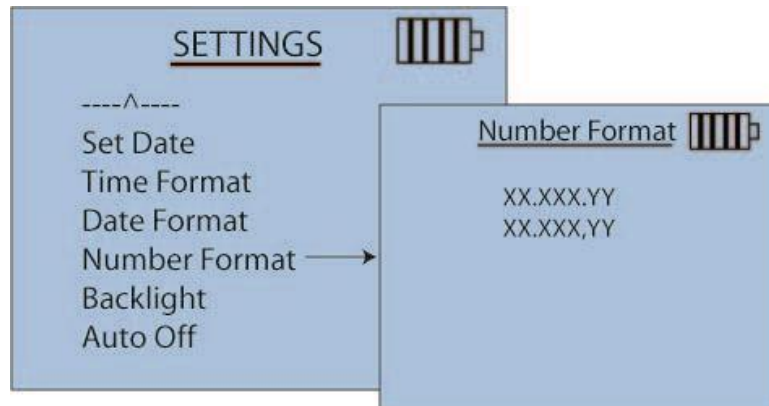
Date Format

Three date settings are selectable based on your preference and include:

- Month/Date/Year
- Date/Month/Year
- Year/Month Date



Number Format

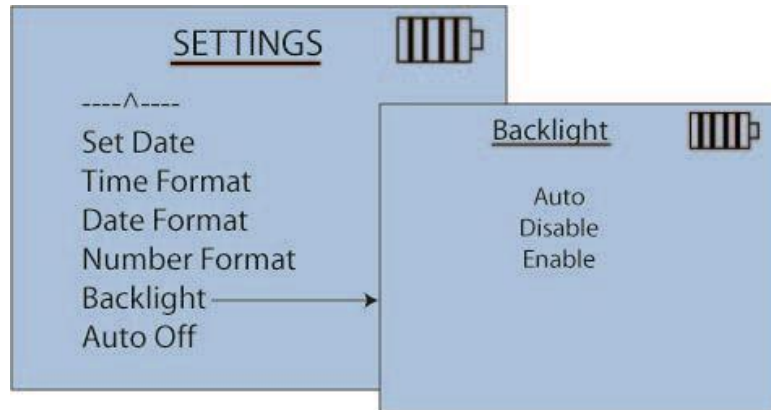


Backlight

The Backlight feature illuminates the display in low light conditions.

Backlight options include:

- Auto (automatically turns on backlight in low-light condition)
- Disable (no backlighting)
- Enable (backlight is always on)



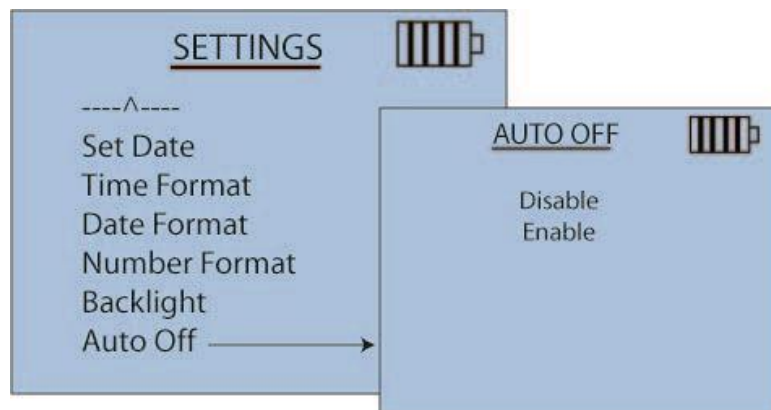
Auto Off

Automatic shutoff extends battery life by turning off the instrument if the keypad is inactive for a period of thirty (30) minutes.

Shutoff options include:

- **Disable** (instrument does not power off after inactivity)
- **Enable** (instrument powers off after 30 minute inactivity)

NOTICE
The automatic shutoff feature is disabled whenever data logging is active.



CHAPTER 7

Calibration

On the calibration screen, you can either adjust the factory calibration value so their measurements meet another standard or can restore factory calibration settings to the instrument in case you believe the calibration of the instrument has changed.

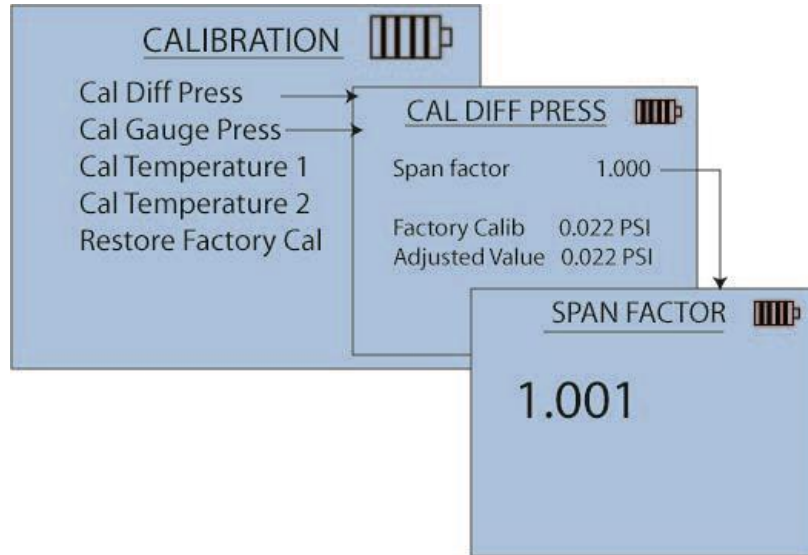
The following items can be seen in each section of the calibration screen.

1. The magnitude of user adjustment
2. The factory calibrated measurement value
3. The measurement value after performing the user adjustment.

This allows you to change measurement calibration by a specific amount and to change back to factory calibration if necessary.



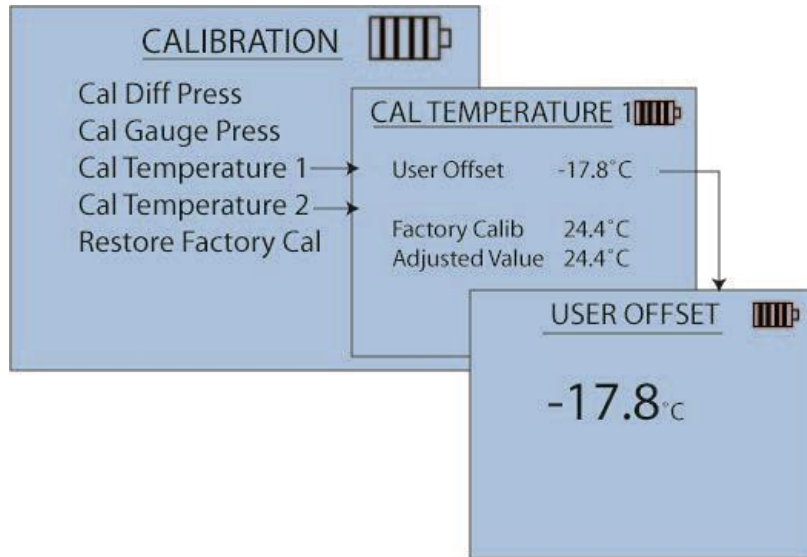
Calibration Differential Pressure and Calibration Gauge Pressure



The Span Factor is used to adjust the pressure readings on the meter. It is multiplied by the factory calibrated pressure to yield the displayed pressure value.

Example - If you determine that differential pressure is reading 2.3% too low, you enter a Span Factor of 1.023 and afterward all differential pressure values will be multiplied by 1.023.

Calibration Temperature 1 and 2

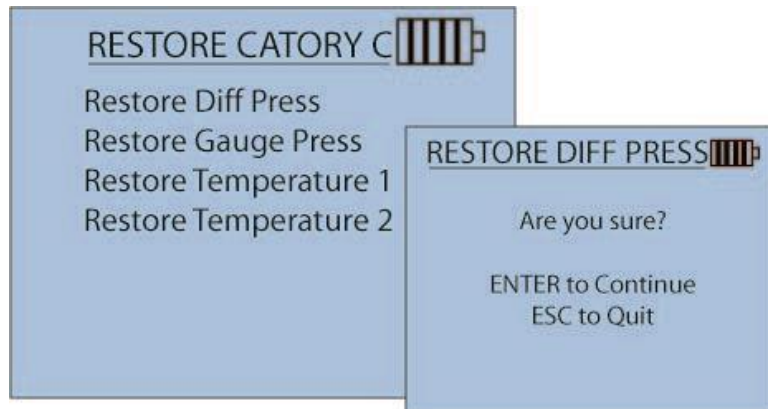


The temperature User Offset is added to temperature measurements to yield the displayed temperature value.

Example - If you determine that temperature probe 1 is reading 0.5°C too high, enter a User Offset of -0.5°C and afterward all temperature values from probe 1 will be shifted down by 0.5°C

Restore Factory Calibration

Factory calibrations for differential pressure, gauge pressure, and temperatures can be restored using below menu options.



(This page intentionally left blank)

CHAPTER 8

Maintenance and Troubleshooting

The HM685 Hydronic Manometer has been designed to provide long-term field use with minimum required maintenance. As with any precision electronic device, proper care, maintenance, and handling will ensure its accurate and reliable operation.

IMPORTANT NOTICE

There are no user-serviceable parts inside this instrument. Opening the instrument case may void the warranty. TSI® recommends that you return the HM685 Hydronic Manometer to the factory for any required maintenance or service not described in this manual.

Routine Maintenance

The following guidelines should be followed whenever storing the HM685 Hydronic Manometer:

Draining the Hoses

Fluid within the High (red) and Low (blue) pressure hoses should be properly drained whenever the instrument is being stored after use.

1. Disconnect the manometer hoses from the test points (*Reference Chapter 2, "Disconnecting the Manometer from the Test Points"*).
2. Disconnect the High (red) and Low (blue) pressure hoses from the manometer.
3. Turn the shut-off ball valve on both the High and Low pressure hoses to the open position.
4. Using a suitable high pressure air source, blow the entrained liquid from both hoses.

Draining the Manometer Valve

Fluid within the manometer valve should be properly drained whenever the instrument is being stored after use.

1. Disconnect the High (red) and Low (blue) pressure hoses from the manometer.
2. Turn the valve handle on the manometer to the **BYPASS** position.
3. Hold the manometer with the pressure ports directed downward to allow liquid to drain from the unit.

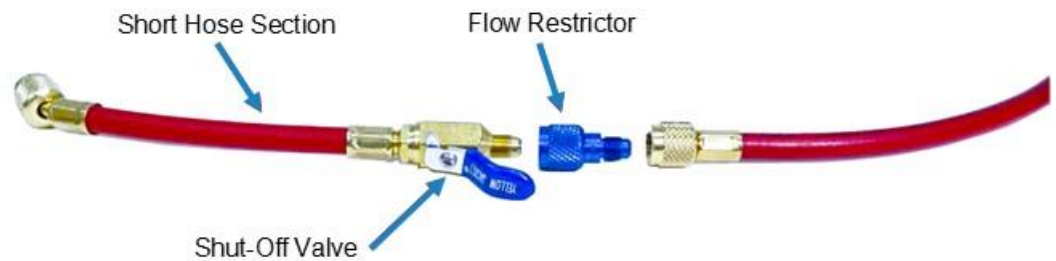
4. Turn the valve handle on the manometer to the **MEASURE** position.
5. Hold the manometer with the pressure ports directed downward to allow liquid to drain from the unit.

NOTICE

The HM685 Hydronic Manometer should be stored with the valve handle in the **MEASURE** position.

In-Line Flow Restrictor

The blue and red hose assemblies include flow restrictors. The flow restrictors must be used to prevent damage to the pressure sensors from unexpected water hammering or pressure spikes and also acts as a filter. **DO NOT** use the HM685 Hydronic Manometer without the flow restrictors installed in the hose assemblies or sensor damage or clogging will occur.



Cleaning the In-line Flow Restrictors

These flow restrictors should be flushed periodically with clean water to minimize potential clogging.

1. Disconnect the hose from the manometer.
2. Turn the shut-off ball valve on the hose to the closed position.
3. Connect the straight female flare fitting (farthest from the hose shut-off valve) on the hose to a suitable water source.
4. Place the open end of the hose in a suitable receptacle or near a drain.
5. Turn the shut-off ball valve on the hose to the open position and allow water to flush through for several minutes.
6. Using a suitable high pressure air source, blow the entrained water from the hose.
7. Repeat with the second hose.

NOTICE

If necessary, remove the flow restrictor for further cleaning or flushing. Reattach to hose assembly when complete.

Cleaning the Instrument Housing

The HM685 Hydronic Manometer may be cleaned using a soft, damp, clean cloth.

NOTICE

Solvents or abrasive cleaners should never be used to clean the instrument housing, keypad, or display.

Calibration

TSI® recommends that the HM685 Hydronic Manometer receive an annual calibration. TSI® will verify calibration of the instrument and re-issue a certificate of calibration with traceability to NIST. This “annual checkup” helps to ensure the specified accuracy of the instrument is maintained.


To calibrate the instrument, please ship TSI® the complete package that includes the meter and accessory temperature probe. Everything should be packed carefully within the carrying case and then inside a shipping box. The original shipping box and packaging (carton and foam) is preferred.

Before returning the Hydronic Manometer to TSI for service, visit our website at [tsi.com/service](https://www.tsi.com/service) or call TSI at 1-800-680-1220 (USA) or 001 (651) 490-2860 for specific return instructions. Customer Service will need the following information when you call:

- The instrument model number
- The instrument serial number
- A purchase order number (unless under warranty)
- A billing address
- A shipping address

Troubleshooting

The following table lists the symptoms, possible causes, and recommended solutions for common problems encountered with the instrument. If your symptom is not listed, or if the recommended solutions do not address your problem, please contact the factory.

Symptom	Possible Causes	Corrective Action
No display	Unit not turned on. Low or dead batteries. Dirty battery contacts. AC adapter not connected.	Press On/OFF key. Replace or recharge the batteries. Clean the battery contacts. Plug in AC adapter.
 flashing on display	Low battery charge. Dirty battery contacts.	Replace or recharge the batteries. Clean the battery contacts.
"8888" flashing on display	The indicated measurement is out of range.	The allowable ranges for pressure and temperature measurements are shown on the specifications page.
"-----" on display	The temperature sensor is unplugged The pressure measurement is out of the meter's range.	Try one of the below two steps: 1. Plug in temperature probe. 2. Return the pressure measurement to the correct range
Instrument unresponsive to pressure	Hoses are clogged	Make sure hoses and flow restrictors are unclogged from any debris by following instructions on Cleaning the In-line Flow Restrictors .

The following table lists error messages which can be displayed should the instrument detect a problem. Should any of these error messages recur repeatedly, the instrument should be returned to the factory for servicing.

Error Message	Possible Causes & Corrective Action
"Lithium Battery Low"	The battery which runs the real-time clock and saves data logging information is depleted and should be replaced. Please return the unit to factory to replace the battery.
"Reading Logged Data"	There was a problem with the logged data. You should download their logged data as soon as practical and then execute the "Delete All" command to re-initialize data logging. If the lithium battery is depleted, this could also cause an error reading logged data.
"Saved Measurement Params"	There was a problem with the measurement parameters read from memory. They should be checked to make sure they still represent your desired settings. Measurement parameters are Cv/Kv, selected fluid, time constant, and measurement units.
"Saved User Config"	There was a problem with the user configuration read from memory. It should be checked to make sure it still represents your desired settings. These are settings that do not impact measurements – contrast, logging mode, log sample intervals, backlight setting time & date format, decimal setting (commas or periods), beeper enable setting and auto power-down setting
"Saved Pressure Zero"	There was a problem with a pressure zero reading read from memory. Differential pressure and gauge pressure should both be re-zeroed.

Technical Contacts

- If you have any difficulty installing the Hydronic Manometer, or if you have technical or application questions about this instrument, contact an applications engineer at one of the locations listed below.
- If the Hydronic Manometer fails, or if you are returning it for service, visit our website at <http://service.tsi.com> or contact TSI® at:

TSI Incorporated

500 Cardigan Road
Shoreview, MN 55126 USA

Phone: +1-800-680-1220 (USA) or +1 (651) 490-2860

E-mail: technical.service@tsi.com

TSI GmbH

Neuköllner Strasse 4
52068 Aachen
GERMANY

Telephone: +49 241-52303-0

E-mail: tsigmbh@tsi.com

TSI Instruments Ltd.

Stirling Road
Cressex Business Park
High Wycombe, Bucks
HP12 3ST
UNITED KINGDOM

Telephone: +44 (0) 149 4 459200

E-mail: tsiuk@tsi.com

TSI Instruments Singapore Pte Ltd

150 Kampong Ampat
#05-05 KA Centre
SINGAPORE 368324

Telephone: +65 6595-6388

Fax: +65 6595-6399

E-mail: tsi-singapore@tsi.com

TSI Instrument (Beijing) Co., Ltd.

Room 504-505 5/F, Block D
Chang'An Mills, South Wuyi Theater Road
Shijingshan District, Beijing,
CHINA 100043

Telephone: +86-10-8219 7688

Fax: +86-10-8219 7699

E-mail: tsibeijing@tsi.com

(This page intentionally left blank)

APPENDIX A

Specifications

Model HM685 Hydronic Manometer specifications are as follows
(specifications are subject to change without notice).

Range	
Differential Pressure	±300 psi (±2068 kPa)
Gauge Pressure	-20 to 300 psi (-138 to 2068 kPa) (-40 to 610 in. Hg)
Flow ¹	± 99,999 USGPM (±6309 l/s, ±22,712 m ³ /h)
Operating Temperature	40 to 113°F (5 to 45°C) electronics
Storage Temperature	-4 to 140°F (-20 to 60°C)
Temperature Probe	-40 to 250°F (-40 to 121°C)
Liquid Media	32 to 180°F (0 to 82°C)
Resolution	
Pressure (best)	0.001 psi (0.01 kPa) (0.01 in. Hg)
Flow (best).....	0.0001 USGPM (0.00001 l/s)
Temperature	0.1°F (0.1°C)
Accuracy	
Pressure ²	±1% of reading +.072 psi (0.5 kPa) (0.15 in.Hg)
Flow	per pressure accuracy + valve deviation
Temperature	±0.5% of reading +1.2°F (0.7°C)
Units	
Pressure	psi, in. H ₂ O, ft H ₂ O, kPa, mm Hg, in. Hg, m H ₂ O, bar
Flow	USGPM, UKGPM, m ³ /h, l/s, l/m
Temperature	degrees F, degrees C
Statistics	min, max, average, sum up to 4000 readings
Data Storage	100 Test IDs, 4000 combined readings, time and date stamped
Logging Interval	user selectable (1 to 3600 seconds)
Time Constant	user selectable (1, 5 10, 20, and 30 seconds)
Display	LCD with backlight
Dimensions (meter only).....	11.1 in. x 4.7 in. x 3.5 in. (28.2 cm x 11.9 cm x 8.8 cm)
Pressure Connection	1/4" 37° Flare Fitting, Male
Weight with Batteries	2.65 lb. (1.20 kg)

Power Requirements	four AA-size cells, alkaline or rechargeable NiMH (included), or AC adapter (included) 9 VDC, 2 A, regulated
Battery Life ³	minimum of 12 hours with backlight on minimum of 18 hours with backlight off
Recharge Time	4 hours (internal charger)
Warranty	2-year factory warranty

¹The flow reading is a calculated value determined from the measured Differential pressure, user entered valve flow coefficient (Cv or Kv), and fluid specific gravity.

²Accuracy statement applies from -15 to 250 psi (-103 to 1724 kPa).

³The minimum battery life stated will occur after the NiMH batteries have been recharged 2 to 3 times after initial charge.

APPENDIX B

Compliance

CE Marking	EN61326 / EN 55011, Class B: Radiated Emissions EN61326 / EN 55011, Class B: Conducted Emissions EN61000-4-2: Electrostatic Discharge Immunity EN61000-4-3: Electromagnetic Field Immunity EN61000-4-4: Burst Immunity EN61000-4-5: Surge Immunity EN61000-4-6: Conducted PS Immunity EN61000-4-8: Rated Power-Frequency Field Immunity EN61000-4-11: Voltage Dips\Short Interruptions Immunity
RoHS Marking	Yes

(This page intentionally left blank)



Knowledge Beyond Measure.

TSI Incorporated – Visit our website www.tsi.com for more information.

USA	Tel: +1 800 680 1220	India	Tel: +91 80 67877200
UK	Tel: +44 149 4 459200	China	Tel: +86 10 8219 7688
France	Tel: +33 1 41 19 21 99	Singapore	Tel: +65 6595 6388
Germany	Tel: +49 241 523030		

