



LMS PROCEDURE

Procedure Name	ADDITIONAL ISO17025 ACCREDITED CALIBRATION INFORMATION
Procedure Number	LMP010
Procedure Date	JAN 2020: ISSUE 1
ISO Reference 17025:2017	

Owner	LABORATORY MANAGER
Author	QUALITY MANAGER
Approval	OPERATIONS DIRECTOR

1.0 PURPOSE AND SCOPE

- 1.1** This procedure describes the additional calibration information that is available to the customer on “Decision Rules” via a link on the TSI RMA web page.
- 1.2** Annual calibration points may vary slightly on the calibration certificate due to the exact values achieved by the calibration equipment on the day.
- 1.3** Custom calibration points are not available for ISO17025 accredited calibrations.

2.0 DEFINITIONS

- 2.1** The following terms are applicable to this procedure.

ISO.IEC GUIDE 99	
ISO17025	

3.0 REFERENCE DOCUMENTS/FORMS/RECORDS**4.0 PROCEDURE****4.1 Rotating Vane Anemometers**

- 4.1.1 Method Reference: LCA301a
- 4.1.2 Method Summary: Calibration is performed using a multi orifice open jet wind tunnel utilizing pressure differential methods.
- 4.1.3 Calibration Points: The following calibration points apply;
 - 0.5 m/s
 - 0.75 m/s
 - 1 m/s
 - 2.5 m/s
 - 5 m/s
 - 7.5 m/s
 - 15 m/s
 - 30 m/s

4.2 Thermal Anemometers

- 4.2.1 Method Reference: 10000006237

4.2.2 Method Summary: Calibration is performed using a multi orifice closed environment wind tunnel utilizing pressure differential methods.

4.2.3 The following calibration points apply:

- 0 m/s
- 0.18 m/s
- 0.33 m/s
- 0.8 m/s
- 1.67 m/s
- 3.27 m/s
- 5 m/s
- 7.5 m/s
- 12.75 m/s
- 22.5 m/s
- 30 m/s

4.3 Temperature

4.3.1 Method Reference: 10000006234

4.3.2 Method Summary: Calibration is performed using two controlled temperature baths. Probes are inserted into blocks permanently immersed in the bath and allowed to stabilize for 20 minutes before measurements.

4.3.3 The following calibration points apply:

- 0 degrees C
- 60 degrees C

4.4 Gas Concentration

4.4.1 Method Reference: 10000006235

4.4.2 Method Summary: Calibration is performed using gases with controlled concentrations from accredited suppliers. Calibration is performed at 0 ppm and at gas bottle concentration. Intermediate checks are made in between these points using controlled gas mixing.

4.4.3 The following calibration points apply for carbon monoxide:

- 0 ppm (not on calibration certificate)
- 35 ppm
- 100 ppm
- 200 ppm (not on calibration certificate)

4.4.4 The following calibration points apply for carbon dioxide:

- 0 ppm
- 500 ppm
- 1000 ppm
- 3000 ppm
- 5000 ppm

4.5 **Relative Humidity**

4.5.1 Method Reference: 10000006233

4.5.2 Method Summary: Calibration is performed using a Thunder Chamber model number 2500.

4.5.3 The following calibration points apply:

- 10% RH
- 30% RH
- 50% RH
- 70% RH
- 90% RH

4.6 **Differential Pressure**

4.6.1 Method Reference: 14490548

4.6.2 Method Summary: Calibration is performed using pistons to create the pressure and capacitance manometers to measure the various pressures.

4.6.3 The following calibration points apply:

- -1000 Pa
- 500 Pa
- 2000 Pa
- 3500 Pa

4.7 **Barometric Pressure**

4.7.1 Method Reference: 14490548

4.7.2 Method Summary: Calibration is performed using pistons to create the pressure and capacitance manometers to measure the various pressures.

4.7.3 The following calibration points apply:

- 670 Pa

- 1000 Pa
- 1160 Pa

4.8 Decision Rules

4.8.1 Decision rules applied in all cases is the simple acceptance rule (shared risk) as defined by ILAC-G8:09/2019 (page 8)

4.9 Firmware Upgrades

4.9.1 Unless specifically requested by the customer, units will be updated to the latest available firmware for that model.

4.10 Environmental Conditions

4.10.1 Reference Document: UK Site – LMP003

4.10.2 Environmental conditions in the UK test and calibration areas are maintained as below:

- Ambient temperature 21.1 degrees C +/- 2 degrees C
- Relative humidity 45 +/- 15%

REVISION HISTORY

Revision	Revision Date	Revision Description
1	JAN 2020	Initial issue