



# Manual Supplement

**Model Number: 8630-PC-CRC**

**Product/System Title: Premium Clean Room Controller**

## Contents of this manual supplement include:

- 1) Sequence of operation
- 2) Menu structure drawing
- 3) Description of new software items
- 4) Deleted software menu item
- 5) Wiring diagram
- 6) Access Code

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## Sequence of Operation

The Model 8630-PC-CRC controls room pressure by modulating the general exhaust damper to maintain pressure setpoint. In controller mode, the 8630-PC-CRC will also control the supply to a constant volume. In monitoring mode, an analog output can be used to send the current room pressure value.

## Menu Structure

### SETPOINTS

SETPOINT  
SUPPLY SETPT  
ACCESS CODE

### ALARM

LOW ALARM  
HIGH ALARM  
SEC LOW ALM  
SEC HIGH ALM  
MIN SUP ALM  
ALARM RESET  
AUDIBLE ALM  
ALARM DELAY  
MUTE TIMEOUT  
ACCESS CODE

### CONFIGURE

DISPLAY AVG  
UNITS  
ROOM VOLUME  
2 SENSOR  
ACCESS CODE

### CALIBRATION

SENSOR ZERO  
SENSOR SPAN  
2SENSOR ZERO  
2SENSOR SPAN  
SUP 1 ZERO  
SUP 2 ZERO  
ELEVATION  
ACCESS CODE

### CONTROL

SPEED  
SENSITIVITY  
CONTROL SIG  
KC VALUE  
TI VALUE  
ACCESS CODE

### INTERFACE

NET PROTOCOL  
NET ADDRESS  
OUT SIG  
OUT MODE  
ACCESS CODE

### DIAGNOSTICS

CONTROL SUP  
CONTROL EXH  
SENSOR INPUT  
SENSOR STAT  
2 SENS INPUT  
2 SENS STAT  
SUP 1 INPUT  
SUP 2 INPUT  
PRES ALM REL  
SUP ALM REL  
ACCESS CODE

### PRESSURE

SENSOR TYPE  
MAX OUT SIG  
MAX OUT VAL  
ACCESS CODE

### FLOW

SUP1 AREA  
SUP2 AREA  
SUP1 KFACTOR  
SUP2 KFACTOR  
SENSOR TYPE  
MAX OUT SIGNAL  
MAX OUT VAL  
ACCESS CODE

Figure 1: Menu Items - Model 8630-PC-CRC Premium Controller

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## Description of New Software Items

The Model 8630-PC-CRC has additional software items.

### Setpoints Menu

#### Menu Item

#### **SETPOINT**

#### Description

The **SETPOINT** item sets the pressure setpoint for the space. If the **SENSOR TYPE** in the **PRESSURE** menu is **UNI DIRECT**, then the range of the set point is from 0 to within 0.005 “ H<sub>2</sub>O of the pressure sensor **MAX OUT VAL**. If the **SENSOR TYPE** in the **PRESSURE** menu is **BI DIRECT**, then the range of the set point is from 0.005 “ H<sub>2</sub>O greater than the negative of the pressure sensor **MAX OUT VAL** to 0.005 “ H<sub>2</sub>O less than the positive of the pressure sensor **MAX OUT VAL**. If the **SENSOR TYPE** in the **PRESSURE** menu is **TSI**, then the range of the set point is from -0.195 “ H<sub>2</sub>O to +0.195 “H<sub>2</sub>O.

For example, if the **SENSOR TYPE** is **UNI DIRECT**, and the **MAX OUT VAL** of the sensor is -1.0 “ H<sub>2</sub>O, then the **SETPOINT** can range from 0 “ H<sub>2</sub>O to -0.995 “ H<sub>2</sub>O. For a **BI DIRECT** sensor of **MAX OUT VAL** = 1.0 “ H<sub>2</sub>O, **SETPOINT** can range from -0.995 “ H<sub>2</sub>O to +0.995 “ H<sub>2</sub>O.

#### **SUPPLY SETPT**

The **SUPPLY SETPT** item sets the constant supply volume setpoint. The **SUPPLY SETPT** can range from 0 to the **FLOW** menu **MAX OUT VAL** \* (**SUP1 AREA** \* **SUP1 KFACTOR** + **SUP2 AREA** \* **SUP2 KFACTOR**).

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## Alarm Menu

### Menu Item

**LOW ALARM**  
**SEC LOW ALM**

### Description

The **LOW ALARM** and **SEC LOW ALARM** items set the low pressure alarm set points for the primary and secondary pressure sensor. A low alarm condition occurs when the room pressure falls below or goes in the opposite direction of the low alarm set point. The **SEC LOW ALM** setpoint is only used when the second sensor is enabled through the **CONFIGURE** menu. The **LOW ALARM** and **SEC LOW ALM** can be set to **OFF**. The **LOW ALARM** and **SEC LOW ALM** have a range from 0 to within 0.005 “ H<sub>2</sub>O of the pressure **SETPOINT**. For **TSI** or **BI DIRECT** sensor types, the low alarm must be of the same sign (positive or negative) as the pressure **SETPOINT**. The default value is **OFF**.

**HIGH ALARM**  
**SEC HIGH ALM**

The **HIGH ALARM** and **SEC HIGH ALM** items set the high pressure alarm set points. A high alarm condition occurs when the room pressure rises above the high alarm set point. The **SEC HIGH ALM** setpoint is only used when the second sensor is enabled through the **CONFIGURE** menu. The **HIGH ALARM** and **SEC HIGH ALM** can be set to **OFF**. The **HIGH ALARM** and **SEC HIGH ALM** have a range from within 0.005 “ H<sub>2</sub>O of the pressure **SETPOINT** to within 0.005” H<sub>2</sub>O of the pressure **MAX OUT VAL**. For **TSI** or **BI DIRECT** sensor types, the high alarm must be of the same sign (positive or negative) as the pressure **SETPOINT**. The default value is **OFF**.

## Calibration Menu

### Menu Item

**SUP 1 ZERO**  
**SUP 2 ZERO**

### Description

The **SUP 1 ZERO** and **SUP 2 ZERO** items are used to calibrate the flow station pressure transducers.

A zero or no flow setpoint needs to be established prior to using the supply flow measurements (see **Calibration** section of manual following menu item listing).

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## Interface Menu

### Menu Item

**OUT MODE**

### Description

The **OUT MODE** item determines the function of the supply control outputs. This item can be set to either **SUPPLY CONT** or **PRESS MONIT.**. If set to **PRESS MONIT**, the 8630-PC-CRC will have an analog output of the measured room pressure differential. In either **SUPPLY CONT** or **PRESS MONIT** mode, this output will be either 0-10V or 4-20 mA, depending on the **OUT SIGNAL** setting.

## Diagnostics Menu

### Menu Item

**SUP 1 INPUT**

**SUP 2 INPUT**

### Description

The **SUP 1 INPUT** and **SUP 2 INPUT** items are used to read the flow measurement inputs directly. When these item are entered, the display will indicate the voltage from the proper transducer. The exact voltage displayed is relatively unimportant. It is more important that the voltage change to indicate the flow station is working properly.

**SUP ALM REL**

The **SUP ALM REL** item is used to change the state of the minimum supply alarm relay. When this item is entered, the display will indicate either **OPEN** or **CLOSED**. The / keys are used to toggle the state of the relay. The key is used to **OPEN** the alarm contact. The key is used to **CLOSE** the alarm contact. When the contact is closed, the **SUP ALM REL** should be in an alarm condition.

## Pressure Menu

### Menu Item

**SENSOR TYPE**

### Description

The **SENSOR TYPE** item is used to set the type of pressure sensor used to measure the room pressure differential. This item can be set to **TSI**, **UNI DIRECT**, or **BI DIRECT**. The default value is **TSI**.

**MAX OUT SIG**

The **MAX OUT SIG** item is used to set the maximum pressure output voltage from the transducer used. This item can be set to **5 V** or **10 V**, with a default value of **10 V**. For a TSI pressure sensor, the **MAX OUT SIG** must be set to **10 V**.

**MAX OUT VAL**

The **MAX OUT VAL** item is used to set the maximum pressure reading of the transducer used. This item can be set

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between **0.1" H<sub>2</sub>O** and **2" H<sub>2</sub>O**, with a default value of **0.2" H<sub>2</sub>O**. For a **TSI** pressure sensor, the **MAX OUT VAL** must be set to **0.2" H<sub>2</sub>O**. For a **UNI DIRECT** pressure sensor, the **MAX OUT VAL** must be programmed as a positive or negative, depending on the pressure relationship of the space to its reference.

The **MAX OUT VAL** item also scales the analog output of the 8630-PC-CRC when in **PRESS MONIT** mode. For **UNI DIRECT** sensors, 0 V (or 4 mA in **CURRENT** mode) corresponds to a pressure differential of 0, and 10 V or (20 mA in **CURRENT** mode) corresponds to a pressure differential of **MAX OUT VAL**. For **BI DIRECT** or **TSI** sensors, 0 V (or 4 mA in **CURRENT** mode) corresponds to a pressure differential of **-MAX OUT VAL**, and 10 V or (20 mA in **CURRENT** mode) corresponds to a pressure differential of **MAX OUT VAL**.

## Flow Menu

### Menu Item

**SUP1 AREA**

**SUP2 AREA**

### Description

The **SUP1 AREA** and **SUP2 AREA** items are used to input the duct sizes for the first and second supply. The duct sizes are needed to compute the air flowing into the room. These items require a flow sensor to be mounted in the proper supply duct. When a duct area is programmed, the display will automatically scroll the actual total supply flow as part of the display scroll sequence. If a zero value is entered, the supply flow value will not scroll on the display.

The programmed duct areas can range from **0** to **10 square feet** if the **PRESSURA** displays English units. If the **PRESSURA** displays metric units, then the duct areas can range from **0** to **0.9500 square meters**. The default is **0**.

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## SUP1 KFACTOR SUP2 KFACTOR

The **KFACTOR** menu item sets the “K” factor for the flow probe being used. The flow signal is multiplied by the **KFACTOR** so that the flow measurement matches the actual flow, usually determined with a pitot tube traverse. The **KFACTOR** has a minimum value of **0** and a maximum value of **10.**, with a default of **1**.

## SENSOR TYPE

The **SENSOR TYPE** item is used to select the flow station input signal. **PRESSURE** is used when flow stations with pressure transducers are installed. **LINEAR** is selected when a linear output flow station, typically a thermal-based flow station, is installed.

## MAX OUT SIG

The **MAX OUT SIG** item is used to set the maximum output voltage from the transducer used. This item can be set to **5 V** or **10 V**, with a default value of **5 V**. For a TSI flow station, the **MAX OUT SIG** must be set to **5 V**.

## MAX OUT VAL

The **MAX OUT VAL** item is used to set the maximum pressure reading of the transducer used, or the maximum velocity of the linear flow station used. For a pressure based measurement, this item can be set between **0.1” H2O** and **0.5” H2O**, with a default value of **0.5” H2O**. For a linear flow station, this item can be set between **0** and **5,000 ft/min.** For a TSI flow station, the **MAX OUT VAL** must be set to **0.5” H2O**.

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## Deleted Software Menu Items

The following items have been replaced on the 8630-PC-CRC.:

<b>SETPOINTS MENU</b>	NEG SETPOINT POS SETPOINT MIN EXH SET DAMPER SET
<b>ALARM MENU</b>	NEG LOW ALARM NEG HIGH ALARM POS LOW ALARM POS HIGH ALARM MIN EXH ALARM
<b>CONFIGURE MENU</b>	ROOM MODE EXH DCT AREA SUP DCT AREA ACPH DUCT
<b>CALIBRATION MENU</b>	EXH FLO ZERO SUP FLO ZERO
<b>CONTROL MENU</b>	TD VALUE
<b>INTERFACE MENU</b>	OUTPUT RANGE
<b>DIAGNOSTICS MENU</b>	CONTROL OUT ANALOG OUT KEY INPUT EXH FLOW IN SUP FLOW IN LOW ALM RELAY HIGH ALM RELAY

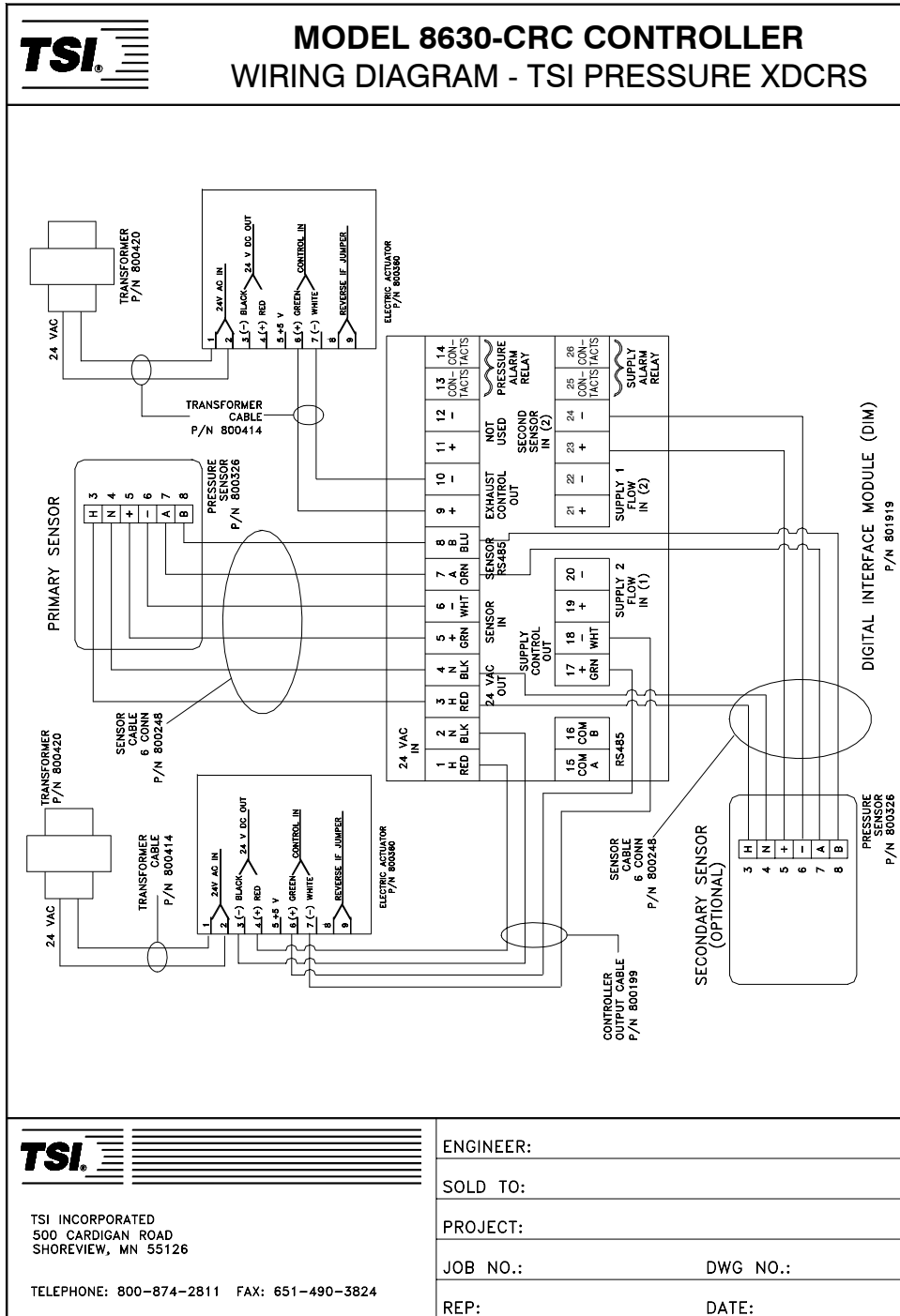
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## Wiring Diagrams



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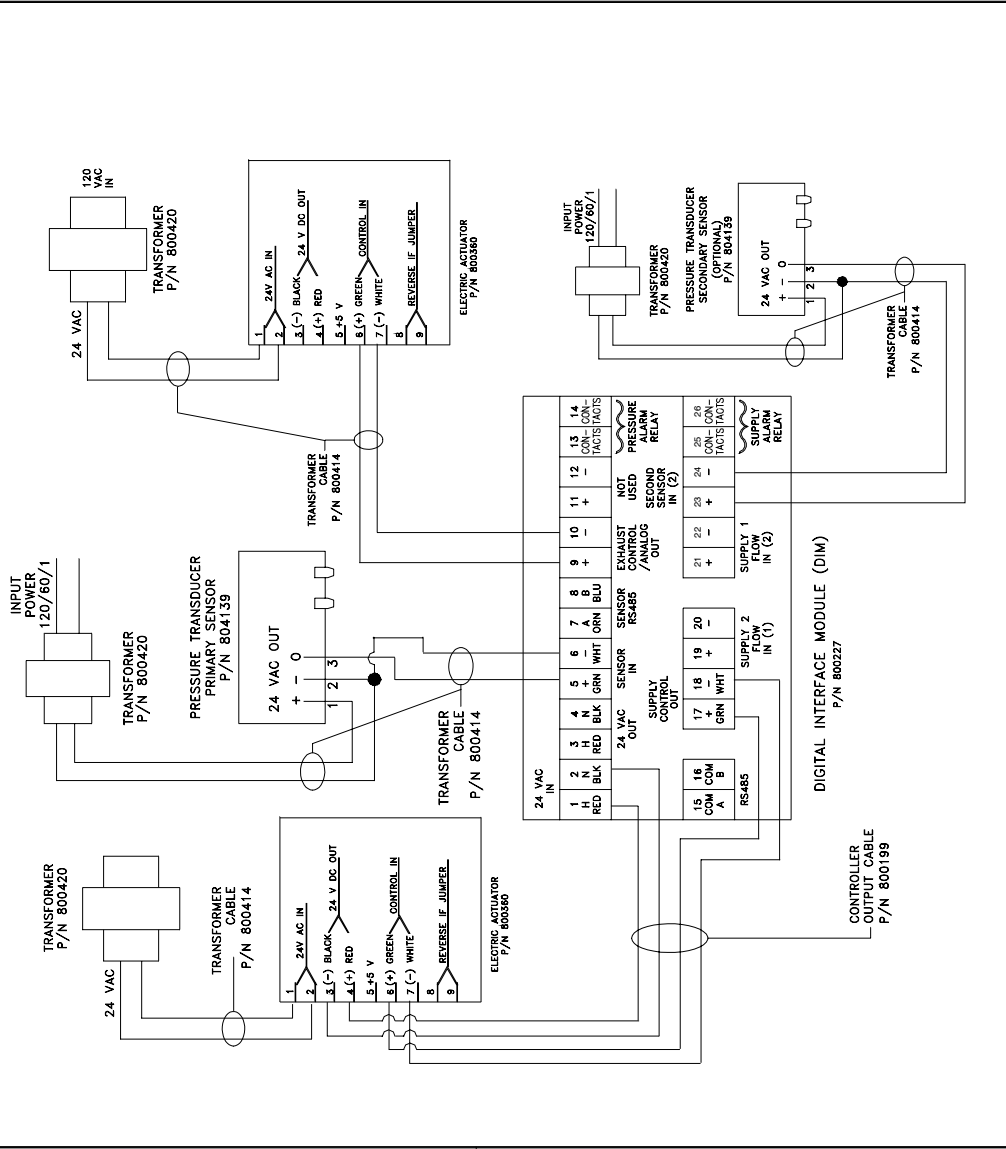
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## MODEL 8630-CRC CONTROLLER WIRING DIAGRAM - NON-TSI PRESSURE XDCRS



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## Access Codes

The 8630-PC-CRC has a single access code for all menus. Each menu has the access code enabled individually; implementing the access code in one menu does not enable the access code in other menus. When an access code is required, pressing the following key sequence will provide access:

### Key #

1	EMERGENCY
2	MUTE
3	MUTE
4	MENU
5	AUX